







We solve steel connection problems

#### Welcome

For over 85 years Lindapter® has earned a respected reputation as the pioneer in the design and manufacture of steel clamping systems, growing from a modest family business into a reputable global brand by providing a faster, cost-effective alternative to drilling or welding.

# History



Lindapter's proud heritage began in 1934 when Engineer Henry Lindsay (above) invented an entirely new concept of connecting steel with the Lindsay Bolt Adapter, a solution that allowed steel beams to be quickly clamped together, instead of time-consuming drilling or welding.

Henry combined the words 'Lindsay' and 'Adapter' to create the trusted brand name. Today Lindapter remains true to its roots, by continuing to invent and manufacture high quality, safe products that save steel contractors time and money.

Lindapter's unique connections can be installed with standard hand tools and allow faster construction, reduced labor costs, on-site adjustability and no damage to steel sections.

# **Girder Clamps**

PAGES 4 - 31

PAGES

36 - 39

High strength connections for steel beams, channels or angles. Type AF & AAF clamps are ICC-ES & LARR approved for structural connections in all Seismic Design Categories (A to F).



# **Rail Connections**

PAGES 32 - 35

Low speed rail is safely secured with easyto-install products such as the **Type HD** that offers convenient lateral adjustability during installation.



# **Lifting Points**

These assemblies support the lifting or rigging of general equipment. Can be used for single lift situations or permanent applications such as theater, lighting and rigging units.



🕗 Load values and typical Factors of Safety (FOS) shown in this catalog are for Lindapter products only and are subject to the strength of the supporting section. Tightening torques stated are for unlubricated fasteners and must not be exceeded.



## Connections for a range of industries...



Energy







Telecom

PAGES

# Hollo-Bolt<sup>®</sup>



Expansion bolts for quickly connecting steel sections to Hollow Structural Section (HSS) from one side. HDG Hollo-Bolts are ICC-ES & LARR approved for all Seismic Design categories (A to F).



#### **Steel Floor Connections** 50 - 53

A range of innovative products for connecting steel flooring to the supporting steel without the need for on-site drilling or welding. Installation can be carried out guickly and safely from above.



# **Pipe / Conduit Supports**

PAGES 54 - 59

Easy-to-install solutions for suspending building services from structural or secondary beams. The adjustability of these products allows pipework and other equipment to be quickly positioned.



# Here to help you

PAGE 79

Lindapter's team of experienced Engineers offer unrivalled support which includes free connection detailing and custom product development, from initial design through to installation guidance.



..... Pages 61 - 63 FAQs | 64 - 69 Section Details | 70 - 77 Project Case Studies | 78 Independent Approvals 





## **Girder Clamp - The Connection Concept**

Lindapter products provide a faster, cost-effective alternative to drilling or welding in the field and are designed to reduce installation time and labor costs. A high strength, permanent (or temporary) connection is guickly achieved by clamping two steel sections together.

#### Quick and easy to install





#### Save time and money

Clamping two steel sections together avoids time-consuming welding or conventional drilling and bolting.



REASONS TO USE...

#### High strength

Lindapter clamps are manufactured from high strength materials to resist high load requirements and harsh environments.



.....

#### Adjustable

Quickly align steel sections by sliding the section into the correct position before tightening the Girder Clamp to complete the installation.



.....

#### Safer connections

Drilling and welding in the field is avoided, removing the need for hot work permits and encouraging safer site conditions.



#### Industry leading approvals

Lindapter has earned a reputation synonymous with safety and reliability, gaining multiple independent approvals. Further details can be found on page 78.



Free connection detailing Lindapter's experienced Engineers can detail a custom connection based on your specific requirements free of charge. See page 79 for more details.

Turn to page 6 to see the components of a Girder Clamp in more detail.



Watch how to install Girder Clamps at www.LindapterUSA.com





# **Typical Configurations**

The Girder Clamp represents a range of Lindapter products that are compatible with virtually any shape or size of steel section and can withstand loading conditions in a wide variety of applications, for example:

RESISTANCE

SLIP

НD

Ī

#### Beam-to-beam (tensile loading) .....

The original configuration is designed to secure steel sections and resist tensile loading. It features a pre-drilled location plate that is placed between the beams to locate the four bolts. Each bolt has two Lindapter components to clamp the flange immediately above and below the plate. For larger beams with increased flange thicknesses, packing pieces may be required to raise the height of the clamp to ensure the component is positioned correctly on the beam.

#### ..... See the components of a Girder Clamp in more detail on **page 6**.

Beam-to-column (slip resistance) .....

This configuration utilizes a High Slip Resistance (HSR) clamp to achieve a secure connection to vertical columns.

An end plate is pre-fabricated to the section that will be joined to the column. The purpose of this plate is to locate the bolts and provide a fastening position for the Lindapter clamps.

#### Lindapter's range of HSR clamps can be found on pages 8 - 17.



#### Inclined beam-to-beam (combined loading) ····

A fabricated assembly, optimized with Lindapter's adjustable High Slip Resistance clamps to resist both tensile loading and slip.

This solution is adjustable, allowing for a connection to a wide range of flange thicknesses for added convenience. Lindapter can detail and supply the entire assembly to suit individual applications.

Read more about free connection detailing on page 79. .....

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Lindapter has a solution for connecting almost any type of steel section including W beams, S beams, channels, angles and more. See pages 28 - 31 for examples.





..... .....

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#### **Girder Clamp Configuration**

A Girder Clamp is a connection system configured with components to suit specific application requirements, for example high tensile loading or high corrosion resistance. Take advantage of our free connection detailing to find the best solution for your connection requirement.



💫 This example is for illustration purposes only. Contact Lindapter to determine the optimum configuration for your connection requirement.

#### Bolt Length Calculator

To calculate bolt length, simply add up all parts the bolt will go through and use the next standard bolt length. The example on the right shows the Type AAF used with 1/2" A325 bolts to connect W12 x 26 below W14 x 61:

#### Can we help? **Try Lindapter's free** connection detailing

For your next project, Lindapter's team of experienced Engineers can advise the correct product and detail the connection for you free of charge, providing CAD drawings in 2D or 3D BIM compatible files that can be imported into all major software. Turn to page 79 for more information.



A Bolt protrusion = 0.5 x bolt Ø	1/4″
B Height of nut	1/2″
C Hardened Washer	1/8″
DTI Washer (if applicable)*	1/8″
T of top clamp	1 <sup>3</sup> /8″
Flange thickness of top section	5/8″
Plate thickness	1/2″
H Flange thickness of lower section	3/8″
• T of lower clamp	1 <sup>3</sup> /8″
J Hardened Washer	1/8″
Total length	5 <sup>3</sup> /8″
Next standard bolt length	5 <sup>1</sup> /2″



GIRDER CLAMPS

# **Product Configuration**

The table below shows the various components that can be assembled in a Girder Clamp arrangement. Each product has specific properties, for example the Type AF heavy duty clamp can resist tensile loads up to 56,200lbs when used with four bolts (A490) in a Girder Clamp assembly.

Single Components

•									
Produ	ct	Parallel Flanges	Tapered Flanges	Tensile	High Slip Resistance	Slotted Clearance Holes	Adjustable	Stainless Steel	ICC-ES Approved
<b>Type AAF</b> page 8	~	~	•	~	~	✓	•	-	pages 12-13
<b>Type AF</b> page 9	<b>(?)</b>	~	~	•	•	•	-	-	pages 14-15
<b>Type CF</b> page 10	<b>*</b>	~	~	•	~	-	~	-	
<b>Type LR</b> page 18	~	~	~	•	-	•	~	-	
<b>Type A</b> page 20	$\bigcirc$	V	-	•	-	-	-	-	
<b>Type B</b> page 21	٢	V	-	•	-	-	-	-	
<b>Type LS</b> page 24	-	~	~	~	-	~	~	~	

#### Other Clamp Systems (these products do not require a location plate) .....

Product	Parallel Flanges	Tapered Flanges	Tensile	High Slip Resistance	Slotted Clearance Holes	Adjustable	Stainless Steel
Type FC page 26	~	~	•	-	-	~	-
Type F9 page 27	~	-	•	-	-	~	-

# Also available Lindapter Rail Connections See pages 32 - 35 for more information.

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# **Type AAF**

This adjustable High Slip Resistance clamp is easy to install and provides high load capacities even in low temperature environments down to -76°F. Hot dip galvanized corrosion protection.

IMPORTANT: If you are designing a connection to the IBC, refer to the ICC-ES data on pages 12 - 13.



Lindapter recommends the use of DTI Washers when using A325 or A490 structural bolts with Type AAF. For further information refer to page 60.

C	E	RUNDER GE
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Material: Low temperature SG iron, hot dip galvanized.

	Bolt Safe Working Loads			Dimensions							
Product Code	Size Z	Grade	Tensile Resistance / 1 Bolt (FOS 4.5:1)	Resi / 2 (FC	Slip stance <sup>1)</sup> Bolts DS 2:1)	Tightening Torque*	Clamping Range <sup>3)</sup> V	Y	x	т	Width
			lbs	Painted Steel <sup>2)</sup> Ibs	Galvanized Steel Ibs	ft lb					
LAAF050	1/2″	Gr. 5/A325	1911	764	877	66	<sup>3</sup> /16'' <b>-</b> 1''	1" <b>-</b> 1 <sup>5</sup> /16"	1 <sup>1</sup> /16'' <b>-</b> 1 <sup>15</sup> /16''	1 <sup>1</sup> /32" <b>-</b> 1 <sup>3</sup> /8"	1 <sup>5</sup> /8″
LAAF062	5/8″	Gr. 5/A325	3597	1798	2248	177	1/4" <b>- 1</b> 3/16"	1 <sup>5</sup> /16" <b>- 2</b> "	1 <sup>1</sup> /4" <b>- 2</b> <sup>5</sup> /16"	1 <sup>3</sup> /8" - 1 <sup>13</sup> /16"	2 <sup>3</sup> /16″
LAAF075	3/4″	Gr. 5/A325	5901	2922	3597	347	1/4" <b>-</b> 19/16"	17/8" - 31/16"	1 <sup>15</sup> / <sub>16</sub> " - 2 <sup>1</sup> / <sub>2</sub> "	21/16" - 21/2"	3″
LAAF050	1/2″	A490	2248	899	1169	96	<sup>3</sup> /16'' <b>- 1</b> ''	1" <b>-</b> 1 <sup>5</sup> /16"	1 <sup>1</sup> /16" <b>-</b> 1 <sup>15</sup> /16"	1 <sup>1</sup> /32" <b>-</b> 1 <sup>3</sup> /8"	1 <sup>5</sup> /8″
LAAF062	5/8″	A490	4383	2473	2698	221	1/4" <b>- 1</b> 3/16"	1 <sup>5</sup> /16" <b>- 2</b> "	1 <sup>1</sup> /4" <b>- 2</b> <sup>5</sup> /16"	1 <sup>3</sup> /8" - 1 <sup>13</sup> /16"	2 <sup>3</sup> /16″
LAAF075	3/4″	A490	6744	4496	5620	477	<sup>1</sup> /4" <b>-</b> 1 <sup>9</sup> /16"	1 <sup>7</sup> /8" - 3 <sup>1</sup> /16"	1 <sup>15</sup> /16" - 2 <sup>1</sup> /2"	2 <sup>1</sup> /16" - 2 <sup>1</sup> /2"	3″

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1) Slip resistant values calculated against movement exceeding 0.004" / 0.1mm.

2) Shot blast and painted steel.

3) Packing pieces are available to increase the clamping range, see page 16.

Note: Location plate and end plate details can be found on page 17.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

**GIRDER CLAMPS** 

Watch the installation video at www.LindapterUSA.com

# Type AF

A heavy duty clamp offering the highest load capacities of all Lindapter's High Slip Resistance clamps. Hot dip galvanized corrosion protection.

IMPORTANT: If you are designing a connection to the IBC, refer to the ICC-ES data on pages 14 - 15.



- High slip resistance for tensile, frictional and combined load applications.
- Static slip resistance of 15,736lbs or tensile 56,200lbs (4 x A490 bolt configuration, size 1").

Tensile Resistance

/ 1 Bolt (FOS 5:1)

lbs

1911

3597

5901

8892

2248

4383

6744

14050<sup>3)</sup>

- Suitable for parallel and tapered flanges up to 10° (for example S-beams).
- The tail spans slotted clearance holes.

Bolt

Grade

Gr. 5 / A325

Gr. 5 / A325

Gr. 5 / A325

Gr. 5 / A325

A490

A490

A490

A490

Material: SG iron, hot dip galvanized.

Size

Z

1/2"

5/8"

3/4"

1″

1/2"

5/8"

3/4"

1″

Product

Code

LAF050

**LAF062** 

LAF075

LAF100

**LAF050** 

**LAF062** 

LAF075

**LAF100** 

🜔 Lindapter recommends the use of DTI Washers when using A325 or A490 structural bolts with Type AF. For further information refer to page 60.

Painted

Steel<sup>2)</sup>

lbs

764

1798

2922

5395

899

2473

4496

6295

Slip Resistance<sup>1)</sup>

/ 2 Bolts (FOS 2:1)

Galvanized

Steel

lbs

877

2248

3597

6774

1169

2698

5620

7868

Tiahtenina

Torque\*

ft Ib

66

177

347

590

96

221

477

737

Tail

Length<sup>4)</sup>

medium

V2

1/2″

9/16"

11/16"

11/8"

1/2"

9/16"

<sup>11</sup>/16″

1<sup>1</sup>/8"

short

V1

3/16"

5/16"

3/8"

9/16"

3/16"

5/16"

3/8"

9/16"

Safe Working Loads

GIRDER CLAMPS

1)	Slip resistant values calculated against movement	exceeding 0.004" / 0.1mm
21	Shot blast and painted steel.	

3) 3.2:1 Factor of Safety.

4) Packing pieces are available to increase the clamping range, see page 16. Note: Location plate and end plate details can be found on page 17.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

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Width

19/16"

115/16"

23/16"

31/4"

19/16"

115/16"

2<sup>3</sup>/16"

3<sup>1</sup>/4"

т

AF +

AFW

7/8″

11/16"

11/4"

15/8"

7/8"

1<sup>1</sup>/16"

1<sup>1</sup>/4"

15/8"

AF

11/16"

7/8"

1″

11/4"

11/16"

7/8"

1″

1<sup>1</sup>/4"

Dimensions

х

1<sup>1</sup>/16"

1<sup>1</sup>/2"

19/16"

23/8"

1<sup>1</sup>/16"

1<sup>1</sup>/2"

19/16"

2<sup>3</sup>/8″

γ

11/8″

13/8"

19/16"

17/8"

1<sup>1</sup>/8″

13/8"

1<sup>9</sup>/16″

17/8"

# **Type CF**

Hooks over the flanges of beams, angles and channels to connect steel sections that do not face, such as connecting horizontal beams with vertical columns.



Location plate / end plate details can be found on page 17.

			Safe Wor	king Load	s			Dimensions				
	Product Code	Bolt Grd. 5 / A325 7	Tensile Resistance / 1 Bolt (FOS 5:1)	Slip Re / 2 Bol	esistance <sup>1)</sup> ts (FOS 2:1)	Tightening Torque*	Clamping Range	Y	х	т	Width	
		2		Painted Steel <sup>2)</sup>	Galvanized Steel		v					
			lbs	lbs	lbs	ft lb						
	LCF050	1/2″	1911	764	877	66	1/4" - 1/2"	1 <sup>1</sup> /4″	9/16″	<sup>13</sup> /16'' <b>-</b> 1 <sup>1</sup> /8''	<b>1</b> <sup>13</sup> /16″	
	LCF2050	1/2″	1911	764	877	66	1/2" - 3/4"	1 <sup>9</sup> /16″	5/8″	1 <sup>1</sup> /8″ <b>-</b> 1 <sup>1</sup> /2″	17/8″	
	LCF062	5/8″	3597	1798	2248	177	5/ <sub>16</sub> " - 5/8"	1 <sup>3</sup> /4″	<sup>11</sup> /16″	1" - 1 <i>1</i> /4"	2 <sup>3</sup> /16″	
	LCF2062	5/8″	3597	1798	2248	177	<sup>5</sup> /8″ - 1"	2"	13/16″	1 <sup>3</sup> /8" - 1 <sup>7</sup> /8"	2 7/16"	
	LCF075	3/4″	5901	2922	3597	347	3/8" - 3/4"	2 <sup>1</sup> /16″	7/8″	1 <sup>3</sup> /16" - 1 <sup>9</sup> /16"	2 <sup>9</sup> /16″	
	LCF2075	3/4″	5901	2922	3597	347	3/4" <b>-</b> 1 3/16"	<b>2</b> 1/2″	1 <sup>1</sup> /16″	1 <sup>5</sup> /8" - 2 <sup>3</sup> /16"	2 <sup>3</sup> /4″	
	CF+A <sup>3)</sup>	1/2″	1300	157	157	50	1) Slip resist	ant values c	alculated a	gainst movement exceed	ding 0.004''	
	CF+A <sup>3)</sup>	<sup>5</sup> /8″	1640	337	337	108	2) Shot blast and painted steel. 3) Also applies to Type B, Type LR and Type BR. * Torque figures based on fasteners in an unlubricated condition.					
	CF+A <sup>3)</sup>	3/4″	3300	674	674	210					ition. For	
	CF+AF/AAF	<sup>1</sup> /2″	1911	764	877	66	further info	ormation see	e pagé 60.			
1	CF+AF/AAF	<sup>5</sup> /8″	3597	1798	2248	177						
5	CF+AF/AAF	3/4″	5901	2922	3597	347						

Watch the installation video at www.LindapterUSA.com

#### Material: SG iron hot din galvanized

CE



# ICC-ES Approved Girder Clamps

The following four pages are for use by Engineers designing a connection as per AISC 360, 341 and ASCE/SEI 7 as referenced in the International Building Code (IBC). To comply with ICC-ES please also refer to our Evaluation Report ESR 3976 and the Special Inspection Document which can be found on our website.



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# Type AAF (data for applications requiring ICC approval)

Lindapter's Girder Clamp is the world's first and only approved structural steel clamping system that is compliant with the International Building Code for structural and seismic designs. Pages 12 to 15 include extracts from ESR-3976, visit www.LindapterUSA.com to view the full report.

#### Dimension Data .....







#### Material: Low temperature SG iron, hot dip galvanized.

Product Code	Bolt Size	Clamping Range <sup>1)</sup>	Dimensions				
	z	v	Y	x	T	Width	
LAAF050	1/2″	<sup>3</sup> /16" <b>- 1</b> "	1″ <b>-</b> 1 <sup>5</sup> /16″	1 <sup>1</sup> /16'' <b>-</b> 1 <sup>15</sup> /16''	1 <sup>1</sup> /32'' - 1 <sup>3</sup> /8''	1 <sup>5</sup> /8″	
LAAF062	5/8″	1/4'' <b>- 1</b> 3/16''	1 <sup>5</sup> /16" <b>-</b> 2"	1 <sup>1</sup> /4'' - 2 <sup>5</sup> /16''	1 <sup>3</sup> /8'' - 1 <sup>13</sup> /16''	2 <sup>3</sup> /16″	
LAAF075	3/4″	1/4'' <b>-</b> 19/16''	1 <sup>7</sup> /8'' <b>- 3</b> 1/16''	1 <sup>15</sup> /16'' <b>- 2</b> 1/2''	2 <sup>1</sup> /16" - 2 <sup>1</sup> /2"	3″	

1) Packing pieces are available to increase the clamping range, see page 16. Location plate and end plate details can be found on page 17.

# **ICC-ES Girder Clamp Components**

The following components must be used for Type AAF ICC-ES approved connections:

- Hexagon Nut to A563 Grade DH
- 2 Standard Hardened Washer to ASTM F436
- 3 DTI Washer to ASTM F959 (see page 60) for details)
- O Type AAF
- 5 Location Plate or End Plate (see page 17)
- Standard ASTM F3125 A325 / A490 **Hexagon Bolt** If using a Tension Control Bolt (ASTM

F1852/F2280), DTI washer is not required.





# Type AAF (data for applications requiring ICC approval)

The data below is for use by Engineers designing a connection as per AISC 360, 341 and ASCE / SEI 7 as referenced in the International Building Code (IBC). To comply with ICC-ES please also refer to Evaluation Report ESR-3976 and the Special Inspection Document which can be found on our website.

The Girder Clamp is approved for use in all Seismic Design Categories (SDC) A through F and can be configured with either a Location Plate or an End Plate (as shown in this example).

Design strengths are based on a four-bolt assembly and the correct data should be used for the required application. In this example, the LRFD design strength for an application in SDC A is shown.

Connection Example						
Bolt Size	3/4″					
Bolt Grade	A325					
Design Method	LRFD					
Seismic Design Category	А					
Tensile Design Strength of Assembly	44.625 lbs					
Slip Design Strength of Assembly	8,138 lbs					



#### LRFD design strength & ASD allowable strength ······

LRFD design and ASD allowable strengths (taken from ESR-3976) are to be used when designing a connection as per AISC 360, AISC 341 and ASCE/SEI 7 as referenced in section 2205 of the IBC.

	Product	Static					Seismic Design Category A, B and C				Seismic Design Category D, E and F			
	Code	LRFD Design Strength A		As Allowable	ASD Allowable Strength		LRFD Design Strength		ASD Allowable Strength		LRFD Design Strength		ASD Allowable Strength	
		Tension / 4 bolts Ibs	Slip / 4 bolts Ibs	Tension / 4 bolts Ibs	Slip / 4 bolts Ibs	Tension / 4 bolts lbs	Slip / 4 bolts Ibs	Tension / 4 bolts Ibs	Slip / 4 bolts Ibs	Tension / 4 bolts Ibs	Slip / 4 bolts Ibs	Tension / 4 bolts Ibs	Slip / 4 bolts lbs	
25	LAAF050	24054	2698	15017	1686	19513	2698	12207	1686	18165	2124	11375	1329	
t A3	LAAF062	36419	5395	22773	3485	30169	5395	18884	3485	27179	4249	17018	2655	
Bo	LAAF075	61215	8138	38262	5081	44625	8138	27921	5081	40645	8138	25426	5081	
6	LAAF050	30394	4766	19019	2967	23020	4766	14410	2967	22009	4249	13781	2655	
: A4	LAAF062	39746	6304	24841	3934	37183	6304	23268	3934	35610	5665	22279	3451	
Bol	LAAF075	67420	13264	42129	8295	52605	13264	32935	8295	50762	11330	31766	7081	

Notes: • A girder clamp connection includes multiples of two, typically four, replicate girder clamp assemblies

• If using painted steel the coating must be removed at the point of contact to comply with ICC-ES ESR-3976.

💫 Refer to ESR-3976 and Lindapter's Special Inspection Document for details of connection design, installation and conditions of use.



# Type AF (data for applications requiring ICC approval)

Lindapter's Girder Clamp is approved for use in all Seismic Design Categories (A through F) and is the only structural steel clamping system compliant with the International Building Code. Extracts of ICC Evaluation Service Report ESR-3976 can be found below, visit www.LindapterUSA.com to view the full report.











Material: SG iron, hot dip galvanized.

Product Code	Bolt Size	Tail Length Short <sup>1)</sup>	Tail Length Medium <sup>1)</sup>	Dimension		nsions	ons		
	z	<b>V</b> 1	V2	Y	x	Т	Width		
LAF050	1/2″	3/ <sub>16</sub> ″	1/2″	1 <sup>1</sup> /8″	<b>1</b> 1/16″	7/8″	19/16″		
LAF062	5/8″	5/ <sub>16</sub> ″	9/16″	1 <sup>3</sup> /8″	11/2″	11/16″	<b>1</b> <sup>15</sup> /16″		
LAF075	3/4″	3/8″	11/16″	19/16″	<b>1</b> 9/16″	1 <sup>1</sup> /4″	2 <sup>3</sup> /16″		
LAF100	1″	9/ <sub>16</sub> ''	11/8″	17/8″	2 <sup>3</sup> /8″	15/8″	3 <sup>1</sup> /4″		

1) Packing pieces are available to increase the clamping range, see page 16. Location plate and end plate details can be found on page 17.

# ICC-ES Girder Clamp Components

The following components must be used for Type AF ICC-ES approved connections:

- Hexagon Nut to A563 Grade DH
- 2 Standard Hardened Washer to ASTM F436
- 3 DTI Washer to ASTM F959 (see page 60) for details)
- **4** Type AFW Washer (see page 16)
- 5 Type AF
- 6 Location Plate or End Plate (see page 17)
- Standard ASTM F3125 A325 / A490 **Hexagon Bolt** If using a Tension Control Bolt (ASTM F1852/F2280), DTI washer is not required.



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# Type AF (data for applications requiring ICC approval)

The data below is for use by Engineers designing a connection as per AISC 360, 341 and ASCE / SEI 7 as referenced in the International Building Code (IBC). To comply with ICC-ES please also refer to Evaluation Report ESR-3976 and the Special Inspection Document which can be found on our website.

The Girder Clamp is approved for use in all Seismic Design Categories (SDC) A through F and can be configured with either a Location Plate (as shown in this example) or an End Plate.

Design strengths are based on a four-bolt assembly and the correct data should be used for the required application. In this example, the LRFD design strength for an application in SDC F is shown.

Connection Example						
Bolt Size	1″					
Bolt Grade	A325					
Design Method	LRFD					
Seismic Design Category	F					
Tensile Design Strength of Assembly	80 324 lbs					
Slip Design Strength of Assembly	11,690 lbs					



#### LRFD design strength & ASD allowable strength .....

LRFD design and ASD allowable strengths (taken from ESR-3976) are to be used when designing a connection as per AISC 360, AISC 341 and ASCE/SEI 7 as referenced in section 2205 of the IBC.

	Product Code		Sta	itic		Seismic Design Category A, B and C				Seismic Design Category D, E and F			
	Code	LRFD Design Strength		ASD Allowable Strength		LRFD Design Strength		ASD Allowable Strength		LRFD Design Strength		ASD Allowable Strength	
		Tension / 4 bolts Ibs	Slip / 4 bolts Ibs	Tension / 4 bolts lbs	Slip / 4 bolts lbs	Tension / 4 bolts lbs	Slip / 4 bolts Ibs	Tension / 4 bolts lbs	Slip / 4 bolts Ibs	Tension / 4 bolts lbs	Slip / 4 bolts lbs	Tension / 4 bolts lbs	Slip / 4 bolts Ibs
10	LAF050	24054	2698	15017	1686	19513	2698	12207	1686	18165	2124	11375	1329
432!	LAF062	36419	5395	22773	3485	30169	5395	18884	3485	27179	4249	17018	2655
iolt /	LAF075	61215	8138	38262	5081	44625	8138	27921	5081	40645	8138	25426	5081
	LAF100	103272	12747	64545	7958	86709	12747	54269	7958	80324	11690	50290	7306
0	LAF050	30394	4766	19019	2967	23020	4766	14410	2967	22009	4249	13781	2655
49(	LAF062	39746	6304	24841	3934	37183	6304	23268	3934	35610	5665	22279	3451
olt	LAF075	67420	13264	42129	8295	52605	13264	32935	8295	50762	11330	31766	7081
	LAF100	137049	18116	85655	11322	118924	18116	74434	11322	116316	18116	72793	11322

Notes: • A girder clamp connection includes multiples of two, typically four, replicate girder clamp assemblies.

• If using painted steel the coating must be removed at the point of contact to comply with ICC-ES ESR-3976.

👂 Refer to ESR-3976 and Lindapter's Special Inspection Document for details of connection design, installation and conditions of use.

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# Packing Pieces for Types AF and AAF

Packing pieces are used to increase the clamping range to suit a range of flange thicknesses. The Type AF is available with two different tail lengths (short and medium) and the correct combination of packing pieces should be used, see the table at the bottom of the page.

#### **Packing Pieces**



#### Mild steel, hot dip galvanized.

	-	
Product Code	Bolt Size Z	Dimension T
LAF050CW	1/2″	1/16″
LAF062CW	5/8"	1/16″
LAF075CW*	3/4″	1/16''

\* Not compatible with Type AAF clamp.

Note: Type AFCW has a slight bend along its center line which flattens out during installation.



Mild steel, hot dip galvanized.

#### Dimension Product Bolt Size Code LAF050P1 1/2" 3/16' LAF062P1 5/8" 3/16" LAF075P1\* 3/4" 3/16" LAF100P1\* 1″ 3/16" LAF050P2 1/2" 3/8" LAF062P2 5/8" 3/8″ LAF075P2\* 3/4" 3/8" LAF100P2\* 1″ 3/8" LAAF075P3 3/4" 13/16"

#### Also Available .....

Type AFW

......



SG iron, mild steel, hot dip galvanized.

Product Code	Bolt Size Z	Dimension T
LAF050W	1/2″	3/16"
LAF062W	5/8″	3/16"
LAF075W	3/4″	1/4″
LAF100W	1″	3/8″

Note: Type AFW converts the recess to a flat top to enable the bolt head or nut to be rotated on a hardened washer and is required for A325, A490 and 1" Grade 5 structural bolts.

\* Not compatible with Type AAF clamp.

### Tail Length / Packing **Piece Combinations for** Type AF

Choose the correct combination for your configuration using the table on the right. Please note these calculations are for parallel flanges and beams up to 10° slopes only.

For example, a 3/4'' Type AF on a 19/16''flange requires 1 x Type AF medium tail (M), 1 x Type AFCW and 2 x Type AFP2.



For thicker flanges contact Lindapter.

Thickness	1/2"			5/8″			3/4"				1″					
	AF	AFCW	AFP1	AFP2	AF	AFCW	AFP1	AFP2	AF	AFCW	AFP1	AFP2	AF	AFCW	AFP1	AFP2
3/16"	S	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1/4"	S	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
5/16''	S	1	-	-	S	-	-	-	-	-	-	-	-	-	-	-
3/8"	S	-	1	-	S	1	-	-	S	-	-	-	-	-	-	-
7/16″	S	-	1	-	S	1	-	-	S	-	-	-	-	-	-	-
1/2″	М	-	-	-	S	-	1	-	s	1	-	-	S	-	-	-
9/16"	М	1	-	-	М	-	-	-	S	2	-	-	S	-	-	-
5/8″	S	-	-	1	М	-	-	-	s	-	1	-	S	-	-	-
11/16''	М	-	1	-	М	1	-	-	М	-	-	-	S	-	-	-
3/4"	S	2	-	1	М	2	-	-	М	-	-	-	S	-	1	-
<sup>13</sup> /16″	S	-	1	1	М	-	1	-	S	-	-	1	S	-	1	-
7/8″	М	-	-	1	М	1	1	-	м	2	-	-	S	-	1	-
15/16''	М	1	-	1	М	2	1	-	М	-	1	-	S	-	-	1
1″	S	-	-	2	М	-	-	1	м	1	1	-	S	-	-	1
1 1/16″	S	1	-	2	М	1	-	1	М	2	1	-	S	-	-	1
1 1/8"	М	3	-	1	S	-	-	2	м	-	-	1	S	-	-	1
1 3/16"	S	-	1	2	М	-	1	1	М	1	-	1	М	-	-	-
11/4"	S	1	1	2	М	1	1	1	м	2	-	1	М	-	-	-
1 5/16''	М	-	-	2	S	-	1	2	М	-	1	1	М	-	-	-
1 3/8"	S	-	-	3	М	-	-	2	М	1	1	1	М	-	1	-
1 7/16"	М	2	-	2	М	1	-	2	М	2	1	1	М	-	1	-
11/2"	М	-	1	2	S	-	-	3	м	-	-	2	М	-	-	1
1 9/16''	М	1	1	2	М	-	1	2	М	1	-	2	М	-	-	1
1 5/8″	М	2	1	2	М	1	1	2	М	1	-	2	М	-	-	1
1 <sup>11</sup> /16''	М	-	-	3	S	-	1	3	М	-	1	2	М	-	1	1
1 3/4"	М	1	-	3	М	2	1	2	м	1	1	2	М	-	1	1
1 <sup>13</sup> /16"	S	3	1	3	S	4	-	3	S	3	-	3	М	-	1	1
17/8"	S	1	-	4	М	1	-	3	М	-	-	3	М	-	1	1
1 <sup>15</sup> /16″	М	1	1	3	М	2	-	3	S	2	1	3	М	-	-	2
2″	S	-	1	4	М	3	-	3	S	3	1	3	М	-	-	2

GIRDER CLAMPS

# Location and End Plates for Types AF, AAF and CF

These plates ensure the clamps and bolts are located in the correct position relative to the supporting steel. If you would like help choosing a suitable plate, please contact Lindapter.

#### Location Plate .....

Location plates are required when securing two sections together with clamps attached to the upper and lower sections with both clamps directly opposing each other.

The plate is positioned between the two sections to hold the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

Material: Structural steel A572 Grade 50. For other grades contact Lindapter.

Bolt Size	Hole Ø	Plate Th m	ickness in	Hole Centers	Length	Hole Centers	Width
	d	Grd. 5 / A325	A490	C1	min L1	C2	min L2
1/2″	<sup>9</sup> /16″	1/2″	1/2″	B1 + <sup>9</sup> /16''	B1 + 4"	B2 + <sup>9</sup> /16"	B2 + 4″
5/8″	<sup>11</sup> /16″	<sup>5</sup> /8″	<sup>5</sup> /8″	B1 + <sup>11</sup> /16''	B1 + 4"	B2 + <sup>11</sup> /16"	B2 + 4"
3/4″	<sup>13</sup> /16″	3/4″	3/4″	B1 + <sup>13</sup> /16"	B1 + 6''*	B2 + <sup>13</sup> /16"	B2 + 6"*
1″	1 <sup>1</sup> /16″	1″	1″	B1 + 1 1/8"	B1 + 7"	B2 + 1 1/8"	B2 + 7"

\* Plate length / width for Type AF size 3/4'' can be reduced to 5'' if required.

#### End Plate ·····

End Plates should be used when clamps are attached to the supporting section only.

The End Plate holds the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.



Material: Structural steel A572 Grade 50. For other grades contact Lindapter.

Bolt Size	Hole Ø	Plate Thi mi	ckness <sup>1)</sup> in	Hole Centers	Length	Hole Centers	Width
	d	Grd. 5 / A325	A490	C1	min L1	C2	min L2
1/2″	<sup>9</sup> /16″	<sup>5</sup> /8″	<sup>5</sup> /8″	B + <sup>9</sup> /16''	B + 4″	<b>3</b> 1/8″	C2 + 3 <sup>1</sup> /8"
5/8″	<sup>11</sup> /16″	3/4″	1″	B + <sup>11</sup> /16"	B + 4″	4″	C2 + 4"
<sup>3</sup> /4″	<sup>13</sup> /16''	1″	1″	B + <sup>13</sup> /16''	B + 6''*	7″	C2 + 7"
1″	1 <sup>1</sup> /16″	1 <sup>1</sup> /4″	1 <sup>1</sup> /4″	B + 1 1/8"	B + 7″	7 7/8″	C2 + 7 7/8"

1) Depending on the type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.

\* Plate length for Type AF size 3/4" can be reduced to 5" if required.





.......

GIRDER CLAMPS

..... Use Lindapter's Bolt Length Calculator on page 6 to calculate the correct bolt length for your application. 

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# Type LR

A versatile, self-adjusting clamp designed to suit a range of flange thicknesses.







Watch the installation vide at www.LindapterUSA.com

Note 1: When installing, ensure the straight (not tapered) leg of the saddle is in contact with the flange. Note 2: Y, X and T will vary depending on the thickness of V.

- Clamping ranges from <sup>1</sup>/8" 1" (size 1").
- For parallel and tapered flanges up to 15°.
- The leg of the saddle prevents the clamp from rotating.
- The tail spans slotted clearance holes.
- Packing pieces are available to increase the clamping range, see page 19.
- Location plate / end plate details can also be found on page 19.

Material: Malleable iron, zinc plated or hot dip galvanized.



Width with Saddle

15/16"

19/16"

113/16"

2<sup>1</sup>/4"

3″

т

13/16" - 15/16"

1″ - 1<sup>1</sup>/8″

1<sup>3</sup>/16" - 1<sup>7</sup>/16"

15/8"-17/8"

1<sup>3</sup>/4" - 2<sup>1</sup>/8"

		Safe Work (FOS	king Loads 5 5:1)				Dimensions
Product Code	Bolt Grd. 5 / A325 Z	Tensile Resistance / 1 Bolt Ibs	Slip Resistance / 2 Bolts Ibs	<b>Tightening</b> Torque* ft lb	Clamping Range <sup>1)</sup> V	Y	Х
LLR037	<sup>3</sup> /8″	330	-	15	<sup>1</sup> /8″ - <sup>3</sup> /8″	<sup>13</sup> /16'' - <sup>15</sup> /16''	<sup>15</sup> /16'' - 1''
LLR050	1/2″	1300	157	50	<sup>1</sup> /8" - <sup>1</sup> /2"	1″ - 1¹/8″	1" - 1 <sup>1</sup> /4"
LLR062	<sup>5</sup> /8″	1640	337	108	<sup>1</sup> /8″ <b>-</b> <sup>5</sup> /8″	1 <sup>3</sup> /16" <b>-</b> 1 <sup>3</sup> /8"	1 <sup>5</sup> /16'' <b>-</b> 1 <sup>7</sup> /16''
LLR075	3/4″	3300	674	210	<sup>1</sup> /8″ - <sup>3</sup> /4″	1 <sup>5</sup> /8'' - 1 <sup>15</sup> /16''	1 <sup>13</sup> /16" <b>-</b> 2"
LLR100	1″	4430	1012	362	<sup>1</sup> /8″ - 1″	1 <sup>7</sup> /8" - 2 <sup>1</sup> /4"	21/16" - 21/4"

1) For thicker flanges, see the packing pieces on page 19.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

Tail Length / Packing Combinations .....

For beams up to and including 8° slope. For thicker flanges contact Lindapter.

5/8″

P2L

P1L

1

1

1

1

1

1

1

1

1

1

C2 L2

3/4"

P2L

P1L

1

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1

1

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P2L

P1L

1

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1

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END PLATE

1/2"

P2L

1

1

1

1

1

1

1

1

2

11

C

B1

LOCATION PLATE

------

P1L

1

1

1

1

1

1

1

# Packing Pieces and Plate details for Type LR

Packing pieces are available to increase the clamping range of the Type LR, please select the correct packing combination from the table below. This page also contains information for designing location and end plates.

Flange

Thickness

3/16" 1/4''

5/16" 3/8" 7/16"

1/2"

9/16"

5/8"

11/16"

3/4"

13/16"

7/8"

15/16"

1''

1 1/16"

1 1/8"

1 3/16"

11/4"

3/8"

P2L

1

1

1

1

1

1

1

2

2

2

2

P1L

1

1

1

1

1

1

1

1

P1L = Type P1 long | P2L = Type P2 long

PLATE DIMENSIONS

B, B1, B2 = Flange Width C1, C2 = Hole Centers

B2

h

L1 = Plate Length

L2 = Plate Width

d = Hole Ø

#### **Packing Pieces** Type P1 long / Type P2 long





Mild steel, malleable iron, zinc plated or hot dip galvanized.

Product Code	Bolt Size Z	Dimension T
LP1037L	3/8"	3/16"
LP1050L	1/2″	1/4″
LP1062L	5/8"	5/16"
LP1075L	3/4"	3/8″
LP1100L	1″	1/2″
LP2037L	3/8″	3/8″
LP2050L	1/2″	1/2″
LP2062L	5/8″	5/8″
LP2075L	3/4"	3/4″
LP2100L	1″	1″

# Location & End Plates .....

Location Plates are required when securing two sections together with clamps attached to the upper and lower sections with both clamps directly opposing each other. The plate is positioned between the two sections to hold the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

End Plates should be used when clamps are attached to the supporting section only. The End Plate holds the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

Material: Structural steel grade A572 Grade 50. For other grades contact Lindapter.

				LOCATIO	N PLATE			END PL	ATE	
Bolt Size	Hole Ø	Plate Thickness <sup>1)</sup>	Hole Centers	Length	Hole Centers	Width	Hole Centers	Length	Hole Centers	Width
	d		C1	min L1	C2	min L2	C1	min L1	C2	min L2
3/8″	7/16''	5/ <sub>16</sub> ''	B1 + <sup>7</sup> /16"	B1 + 2 <sup>5</sup> /8"	B2 + <sup>7</sup> /16''	B2 + 2 <sup>5</sup> /8"	B + <sup>7</sup> /16''	B + 2 <sup>5</sup> /8"	2 <sup>3</sup> /4″	C2 + 2"
1/2″	9/16″	1/2″	B1 + <sup>9</sup> /16''	B1 + 3 <sup>3</sup> /8"	B2 + <sup>9</sup> /16''	B2 + 3 <sup>3</sup> /8"	B + <sup>9</sup> /16''	B + 3 <sup>3</sup> /8"	<b>3</b> 1/8″	C <sub>2</sub> + 2 <sup>3</sup> /8"
<sup>5</sup> /8″	<sup>11</sup> /16″	5/8″	B1 + <sup>11</sup> /16''	B1 + 4 <sup>1</sup> /8"	B2 + <sup>11</sup> /16''	B2 + 4 <sup>1</sup> /8"	B + <sup>11</sup> /16"	B + 41/8"	4″	C2 + 2 <sup>3</sup> /4"
<sup>3</sup> /4″	<sup>13</sup> /16″	3/4″	B1 + <sup>13</sup> /16"	B1 + 4 <sup>7</sup> /8"	B2 + <sup>13</sup> /16"	B2 + 4 <sup>7</sup> /8"	B + <sup>13</sup> / <sub>16</sub> "	B + 4 <sup>7</sup> /8"	4 <sup>3</sup> /4″	C2 + 3 <sup>1</sup> /2"
1″	1 <sup>1</sup> /16″	3/4″	B1 + 1 <sup>1</sup> /8"	B1 + 6 <sup>3</sup> /4"	B2 + 1 <sup>1</sup> /8"	B2 + 6 <sup>3</sup> /4"	B + 1 <sup>1</sup> /8"	B + 6 <sup>3</sup> /4"	6″	C2 + 41/4"

1) Depending on the type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.



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## Type A

Lindapter's standard clamp is used to resist moderate tensile loading. Can also be used with Type B in a Girder Clamp configuration.



Location plate / end plate details can be found on page 23.

Material: Malleable iron, zinc plated or hot dip galvanized.

		Safe Work (FOS	king Loads 5 5:1)					Dimensions			
Product Code	Bolt Grd. 5 Z	Tensile Resistance / 1 Bolt	Slip Resistance / 2 Bolts	Tightening Torque*	Y	X		Tail Length \	/	т	Width
		lbs	lbs	ft lb			short	medium	long		
LA037 <sup>1)</sup>	<sup>3</sup> /8″	330	-	15	<sup>13</sup> /16″	<sup>7</sup> /16″	<sup>5</sup> /32″	<sup>3</sup> /16″	<sup>9</sup> /32″	<sup>3</sup> /16″	1″
LA050	1/2″	1300	157	50	1″	1/2″	<sup>3</sup> /16″	1/4″	3/8″	1/4″	1 <sup>1</sup> /8″
LA062	<sup>5</sup> /8″	1640	337	108	1 <sup>3</sup> /16″	<sup>5</sup> /8″	1/4″	<sup>5</sup> /16''	<sup>7</sup> /16″	<sup>5</sup> /16''	1 <sup>3</sup> /8″
LA075	3/4″	3300	674	210	17/16″	3/4″	5/16″	3/8″	1/2″	3/8″	1 <sup>13</sup> /16″
LA100 <sup>1)</sup>	1″	4430	1012	362	17/8″	1″	3/8″	1/2″	5/8″	1/2″	21/8″

1) Requires Type W washer (product code LW037), see page 22.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

If using A325 bolts, the Type B should be used (see page 21).

# Type B

The flat-top version of Lindapter's standard clamp, for moderate tensile loading. Can also be used with Type A in a Girder Clamp configuration.





- CE Mark, DIBt, Lloyd's Register and TÜV approved.
- Flat top allows the bolt head or nut to rotate on a hardened washer.
- Suitable for use with bolts, studs, tie rods and J-bolts.
- Supports up to 17,720lbs tensile load in a four-bolt configuration.
- For higher loads the Type AF should be used, see page 9.

Packing pieces are available to increase the clamping range, see page 22.

Decation plate / end plate details can be found on page 23.

Material: Malleable iron, zinc plated or hot dip galvanized.

		Safe Work (FOS	ing Loads 5:1)		Dimensions							
Product Code	Bolt Grd. 5 / A325 Z	Tensile Resistance / 1 Bolt	Slip Resistance / 2 Bolts	Tightening Torque*	Y	х		Tail Length \	/	т	Width	
		lbs	lbs	ft lb			short	medium	long			
LB037 <sup>1)</sup>	<sup>3</sup> /8″	330	-	15	<sup>13</sup> /16″	<sup>7</sup> /16″	<sup>5</sup> /32″	<sup>3</sup> /16″	<sup>9</sup> /32″	3/8″	1″	
LB050	1/2″	1300	157	50	1″	1/2″	<sup>3</sup> /16″	1/4″	<sup>3</sup> /8″	1/2″	1 <sup>1</sup> /8″	
LB062	<sup>5</sup> /8″	1640	337	108	1 <sup>3</sup> /16″	<sup>5</sup> /8″	1/4″	<sup>5</sup> /16″	<sup>7</sup> /16″	<sup>5</sup> /8″	1 <sup>3</sup> /8″	
LB075	3/4″	3300	674	210	1 <sup>7</sup> /16″	3/4″	5/16″	3/8″	1/2″	3/4″	1 <sup>13</sup> /16″	
LB100	1″	4430	1012	362	17/8″	1″	3/8″	1/2″	5/8″	1″	2 <sup>1</sup> /8″	

1) Requires a hardened washer under the bolt head.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

GIRDER CLAMPS

## Packing Pieces for Types A and B

. .

These packing pieces are compatible with the Type A and Type B clamps and are used to increase the clamping range to suit flange thicknesses. Types A and B are available with three different tail lengths (short, medium or long) and the correct combination of packing pieces should be used.

# **Packing Pieces**



Mild steel, zinc plated or hot dip galvanized.

Product Code	Bolt Size Z	Dimension T
LCW037	3/8″	1/16″
LCW050	1/2″	1/8″
LCW062	5/8"	1/8″
LCW075	3/4″	3/16"
LCW100	1″	3/16″



Mild steel, malleable iron, zinc plated or hot dip galv.

Product Code	Bolt Size Z	Dimension T
LP1037S	3/8″	3/16″
LP1050S	1/2″	1/4″
LP1062S	5/8″	5/16″
LP1075S	3/4″	3/8″
LP1100S	1″	1/2″
LP2037S	3/8″	3/8"
LP2050S	1/2″	1/2″
LP2062S	5/8"	5/8″
LP2075S	3/4″	3/4″
LP2100S	1″	1″

#### Also Available .....

Type W



Mild steel, malleable iron, zinc plated or hot dip galv.

Product Code	Bolt Size Z	Dimension T
LW037	3/8″	3/16"
LW050	1/2″	1/4''
LW062	5/8"	5/16"
LW075	3/4″	3/8″

Note: Type W is used to fill the recess in the Type A to convert it into a flat top clamp which enables an A325 structural bolt head or nut to be rotated on a hardened washer.

#### Tail Length / Packing Piece Combinations for Types A and B

Choose the correct combination for your Type A/B configuration using the table below. For example, a 5/8" Type A/B on a 11/8" flange requires 1 x Type A/B short tail (S), 2 x Type CW and 1 x Type P2S.



For thicker flanges contact Lindapter.

Flange		3/	8"			1/	2″			5/	8″			3,	'4''			1	"	
Thickness	A/B	CW	P1S	P2S	A/B	CW	P1S	P2S	A/B	CW	P1S	P2S	A/B	CW	P1S	P2S	A/B	CW	P1S	P2S
<sup>3</sup> /16″	М	-	-	-	S	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1/4"	S	1	-	-	м	-	-	-	S	-	-	-	S	-	-	-	-	-	-	-
5/16″	L	-	-	-	М	1	-	-	М	-	-	-	S	-	-	-	S	-	-	-
3/8"	S	-	1	-	L	-	-	-	S	1	-	-	м	-	-	-	S	-	-	-
7/16''	L	2	-	-	М	2	-	-	L	-	-	-	S	1	-	-	М	-	-	-
1/2"	L	3	-	-	S	1	1	-	S	2	-	-	L	-	-	-	М	-	-	-
9/16''	S	-	-	1	L	2	-	-	L	1	-	-	м	1	-	-	S	1	-	-
5/8″	S	1	-	1	L	-	1	-	М	-	1	-	L	1	-	-	L	-	-	-
11/16''	L	-	-	1	М	2	1	-	L	2	-	-	S	-	1	-	S	2	-	-
3/4"	S	-	1	1	S	1	-	1	L	-	1	-	S	3	-	-	L	1	-	-
13/16″	М	-	1	1	М	1	-	1	L	3	-	-	м	-	1	-	L	1	-	-
7/8″	L	-	1	1	S	-	1	1	М	2	1	-	м	3	-	-	S	-	1	-
15/16″	S	-	-	2	М	-	1	1	М	-	-	1	м	1	1	-	М	-	1	-
1″	М	-	-	2	S	1	1	1	L	2	1	-	S	2	1	-	S	1	1	-
1 1/16″	L	-	-	2	М	1	1	1	L	-	-	1	S	-	-	1	L	-	1	-
1 1/8″	L	1	-	2	S	-	-	2	S	2	-	1	м	2	1	-	L	-	1	-
1 <sup>3</sup> /16″	-	-	-	-	М	-	-	2	L	1	-	1	м	-	-	1	S	2	1	-
1 1/4"	-	-	-	-	S	1	-	2	М	-	1	1	S	1	-	1	L	1	1	-
. <b>/B</b> = Type A/B   <b>S</b>	3 = Type A/B short   M = Type A/B medium   L = Type A/B long   CW = Type CW   P1S/P2S = Type P1/P2 short																			





# Location and End Plates for Types A and B

These plates ensure the clamps and bolts are located in the correct position relative to the supporting steel. If you would like help choosing a suitable plate, please contact Lindapter.

#### Location Plate .....

Location plates are required when securing two sections together with clamps attached to the upper and lower sections with both clamps directly opposing each other.

The plate is positioned between the two sections to hold the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

Material: Structural steel grade A36. For other grades contact Lindapter.

Bolt Size	Hole Ø	Plate Thickness	Hole Centers	Length	Hole Centers	Width
	d		C1	min L1	C2	min L2
<sup>3</sup> /8″	7/16''	<sup>5</sup> /16''	B1 + <sup>7</sup> /16''	B1 + 1 <sup>3</sup> /4"	B2 + <sup>7</sup> /16"	B2 + 1 <sup>3</sup> /4"
1/2″	<sup>9</sup> /16″	3/8″	B1 + <sup>9</sup> /16"	B1 + 2 1/4"	B2 + <sup>9</sup> /16"	B2 + 2 1/4"
<sup>5</sup> /8″	<sup>11</sup> /16″	3/8″	B1 + <sup>11</sup> /16''	B1 + 2 <sup>3</sup> /4"	B2 + <sup>11</sup> /16''	B2 + 2 <sup>3</sup> /4"
3/4"	<sup>13</sup> /16″	<sup>1</sup> /2″	B1 + <sup>13</sup> /16"	B1 + 3 1/2"	B2 + <sup>13</sup> /16"	B2 + 3 1/2"
1″	<b>1</b> 1/16″	5/8″	B1 + 1 1/8"	B1 + 4 <sup>1</sup> /4"	B2 + 1 1/8"	B2 + 4 1/4"



#### End Plate ·····

End Plates should be used when clamps are attached to the supporting section only.

The End Plate holds the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.



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Material: Structural steel grade A36. For other grades contact Lindapter.

Bolt Size	Hole Ø	Plate Thickness <sup>1)</sup>	Hole Centers	Length	Hole Centers	Width
	d		C1	min L1	min C2	min L2
3/8″	7/16″	1/2″	B + <sup>7</sup> /16''	B + 1 <sup>3</sup> /4"	2″	C2 + 1 <sup>5</sup> /8"
1/2″	9/16″	1/2″	B + <sup>9</sup> /16''	B + 2 1/4"	2 <sup>3</sup> /8″	C2 + 2"
<sup>5</sup> /8″	<sup>11</sup> /16″	5/8″	B + <sup>11</sup> /16''	B + 2 <sup>3</sup> /4"	2 <sup>7</sup> /8″	C2 + 2 3/8"
<sup>3</sup> /4″	<sup>13</sup> /16″	<sup>7</sup> /8″	B + <sup>13</sup> / <sub>16</sub> "	B + 3 1/2"	3 <sup>5</sup> /8″	C2 + 2 <sup>3</sup> /4"
1″	1 <sup>1</sup> /16″	1″	B + 1 1/8"	B + 4 <sup>1</sup> /4"	4 <sup>3</sup> /8″	C2 + 3 <sup>5</sup> /8"

1) Depending on the type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.



Use Lindapter's Bolt Length Calculator on page 6 to calculate the correct bolt length for your application.

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# Type LS

Providing excellent corrosion resistance, Lindapter's stainless steel clamp self-adjusts to suit a range of flange thicknesses.



- The tail spans slotted clearance holes.
- See page 25 for the packing pieces available to increase the clamping range, as well as location and end plate details.

#### Material: Cast stainless steel grade 316.

		Safe Work	ing Loads		Dimensions								
Product Code	Bolt A4-70 Z	Tensile Resistance / 1 Bolt (FOS 5:1)	Slip Resistance <sup>1)</sup> / 2 Bolts (FOS 2:1)	Tightening Torque*	Clamping Range <sup>2)</sup> V	Y	x	т	Width				
		lbs	lbs	ft Ib									
LLS037	3/8″	675	337	30	1/8" - 9/16"	5/8" - 3/4"	<sup>11</sup> /16" - <sup>15</sup> /16"	5/8'' - <sup>13</sup> /16''	1 <sup>1</sup> /2″				
LLS050	1/2″	1574	450	60	1/8" - 13/16"	5/8" - 7/8"	<sup>11</sup> /16'' - 1 <sup>1</sup> /8''	5/8" - 7/8"	19/16″				
LLS062	5/8″	2248	675	148	1/8″ <b>-</b> 1″	<sup>7</sup> /8″ - 1″	1 <sup>1</sup> /16" - 1 <sup>7</sup> /16"	3/4" - 11/8"	2 <sup>3</sup> / <sub>16</sub> "				
LLS075	3/4″	4047	1124	295	1/8" - 13/16"	15/16" - 11/4"	1″ - 15/8″	7/8" - 11/4"	23/8"				

1) Slip resistant values calculated against movement exceeding 0.004" / 0.1mm.

2) For thicker flanges, see the packing pieces on page 25.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

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# Packing Pieces and Plate Details for Type LS

Stainless steel packing pieces are available to increase the clamping range of the Type LS, please select the correct packing combination from the table below. This page also contains information for designing location / end plates.

#### **Packing Pieces**







#### Material: Stainless steel grade 316.

Product Code	Bolt Size Z	Dimension T
LLS037P2	3/8″	3/8″
LLS050P2	1/2″	3/8″
LLS062P2	5/8″	3/8″
LLS075P2	3/4″	<sup>3</sup> /8″

#### Location Plate .....

Location Plates are required when securing two sections together with clamps attached to the upper and lower sections with both clamps directly opposing each other. The plate is positioned between the two sections to hold the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

#### Material: Stainless steel grade 316.

Bolt Size	Hole Ø	Plate Thickness	Hole Centers	Length	Hole Centers	Width
	d		C1	min L1	C2	min L2
<sup>3</sup> /8″	7/16″	3/8″	B1 + 7/16"	B1 + 2 <sup>3</sup> /4"	B2 + <sup>7</sup> /16"	$B_2 + 2^3/4''$
1/2″	<sup>9</sup> /16''	1/2″	B1 + <sup>9</sup> /16"	B1 + 3 <sup>1</sup> /8"	B2 + <sup>9</sup> /16''	B2 + 3 <sup>1</sup> /8"
<sup>5</sup> /8″	<sup>11</sup> /16″	<sup>5</sup> /8″	B1 + <sup>11</sup> /16''	B1 + 4"	B2 + <sup>11</sup> /16''	B2 + 4″
3/4″	<sup>13</sup> /16″	3/4″	B1 + <sup>13</sup> /16"	B1 + 5 <sup>1</sup> /8"	B2 + <sup>13</sup> / <sub>16</sub> "	B2 + 5 <sup>1</sup> /8"

#### End Plate ······

End Plates should be used when clamps are attached to the supporting section only. The End Plate holds the bolts at the correct centers and should be fabricated to the dimensions shown in the table below.

Material: Stainless steel grade 316.

Bolt Size	Hole Ø	Plate Thickness <sup>1)</sup>	Hole Centers	Length	Hole Centers	Width
	d		C1	min L1	C2	min L2
<sup>3</sup> /8″	<sup>7</sup> /16″	3/8″	B + <sup>7</sup> /16''	B + 2 <sup>3</sup> /4"	<b>3</b> 1/8″	C2 + 2 <sup>3</sup> /8"
1/2″	<sup>9</sup> /16″	<sup>5</sup> /8″	B + <sup>9</sup> /16''	B + 3 <sup>1</sup> /8"	<b>3</b> 1/8″	C <sub>2</sub> + 2 <sup>3</sup> /8"
<sup>5</sup> /8″	<sup>11</sup> /16″	3/4″	B + <sup>11</sup> /16''	B + 4″	4 <sup>3</sup> /8″	C2 + 3 <sup>1</sup> /8"
3/4"	13/16"	1″	B + <sup>13</sup> /16"	B + 5 <sup>1</sup> /8"	43/4"	C2 + 3 <sup>9</sup> /16"



PLATE DIMENSIONS

L1 = Plate Width, L2 = Plate Length, B, B1, B2 = Flange Width,



B1



1) Depending on the type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.

.....

Use Lindapter's Bolt Length Calculator on page 6 to calculate the correct bolt length for your application. 



# Type FC - Flush Clamp

A full connection system that adjusts to fit a variety of beam types. This pre-configured assembly does not require a location plate and is ready for assembly 'out of the box'.



- 'All-in-one' device for connecting steel sections.
- Adjustable to suit both beam width and flange thickness.
- Quick and easy to install.
- For parallel and tapered flanges up to 10°.





#### Material: Forged steel, zinc plated plus JS500.

		Safe Working I	_oads (FOS 5:1)		Clamping	Range	Dimensions	
Product Code	Special Bolt Size Z	Tensile Resistance / 4 Bolts Ibs	Slip Resistance / 4 Bolts Ibs	Tightening Torque* ft lb	Flange Thickness V	Flange Width <sup>1)</sup>	т	В
LFCM16	M16 ( <sup>5</sup> /8″)	6744	1686	108	3/ <sub>16</sub> " - 3/4"	3" - 7"	<sup>7</sup> /8'' - 1 <sup>1</sup> /16''	12″

1) Depending on beam connection angles (see table below).

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

#### **Minimum Possible Beam Connection Angles**

				Top Beam		
	Flange Width	3″	4''	5″	6″	7″
۶	3″	45°	50°	55°	65°	75°
Bear	4″	50°	50°	55°	65°	75°
Ε	5″	55°	55°	55°	65°	75°
otto	6″	65°	65°	65°	65°	75°
Ō	7″	75°	75°	75°	75°	80°



CE

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# Type F9

A flange clamp for connecting parallel running steel sections with flanges of the same width. Can be used with bolts or threaded rod.





- Fast, cost effective installation.
- Perfect for temporary or permanent use.
- Large clamping range.
- Available zinc plated or hot dip galvanized.
- Can be used with threaded rod for supporting pipes.
- Supplied with or without a metric bolt.
- Material: Malleable iron, zinc plated or hot dip galvanized.

Without Bolt		With Bo	It	Safe Working Loads (FOS 5:1)		Dimensions				
Product Code	Bolt / Rod Z	Product Code	Bolt Z	Tensile Resistance / 1 Bolt Ibs	<b>Tightening</b> <b>Torque*</b> ft lb	Clamping Range V	Y	J	x	Width
LF9037NB	3/8″	LF9037WB	M10 ( <sup>3</sup> /8″)	440	15	3/4" - 1 <sup>11</sup> /16"	1″	1/2″	3/4″	<sup>15</sup> /16''
LF9050NB	1/2″	LF9050WB	M12 (1/2'')	630	29	1" <b>- 2</b> 3/8"	1 <sup>3</sup> /8″	11/16″	15/ <sub>16</sub> ''	13/16″
LF9062NB	5/8″	LF9062WB	M16 (5/8")	1260	69	11/8" - 23/4"	1 <sup>11</sup> /16″	<sup>13</sup> /16″	1 <sup>1</sup> /8″	1 <sup>3</sup> /8″
LF9075NB	3/4″	LF9075WB	M20 ( <sup>3</sup> /4'')	1880	131	11/4" - 31/4"	2″	1″	13/8″	1 <sup>3</sup> /4″
LF9100NBHDG <sup>1)</sup>	1″	LF9100WBHDG <sup>1)</sup>	M24 (1'')	3147	173	1 <sup>3</sup> /4" - 3 <sup>3</sup> /4"	3″	1 <sup>1</sup> /2″	2 <sup>3</sup> / <sub>16</sub> "	<b>2</b> 1/2″

FREE connection

detailing

See page 79

Available in Hot Dip Galvanized only.
 Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

Not suitable for tapered flanges.

Supplied without bolt or with bolt (contact your local distributor for details / options).

GIRDER CLAMPS

CE



Popular connection assemblies are shown below. They represent a fraction of the possibilities as Lindapter's clamps are used all over the world to connect almost every type of steel section. Please contact Lindapter to discuss your connection requirement.













Examples of popular connection arrangements are continued below:













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More examples of popular connection assemblies are shown below:













**GIRDER CLAMPS** 

Examples of popular connection arrangements are continued below. Please contact Lindapter to discuss your connection requirement.













GIRDER CLAMPS

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# **Rail Connections**

For securing rails or crane lines in low speed applications such as ground track, elevated rail and overhead gantries. These connections are used in a wide range of environments including train maintenance depots, industrial facilities, water treatment plants, dam/dockside cranes, automated warehouses and power stations.

(see page 34).



Type BR

#### Type HD pages 34 - 35



# Type BR

A basic clamp for securing low speed rail or steel beams with either parallel or tapered flanges up to 8°. The tail is available in two lengths and spans slotted clearance holes.





		Safe Working Loads (FOS 5:1)			Reduced Tor (not suitable for	Dimensions						
Product Code	Bolt Grd. 5 / A325	Tensile Resistance / 1 Bolt	Slip Resistance / 2 Bolts	Tightening Torque*	Tensile Resistance / 1 Bolt	Tightening Torque*			Tail L	.ength V		
	z	lbs	lbs	ft lb	lbs	ft lb	Y	х	short	medium	т	Width
LBR050	1/2″	1300	157	50	832	29	1″	1/2″	5/32″	1/4″	1/2″	1 <sup>1</sup> /8″
LBR062	5/8″	1640	337	108	1169	69	1 <sup>3</sup> /16″	5/8″	1/4″	5/ <sub>16</sub> ″	5/8″	1 <sup>3</sup> /8″
LBR075	3/4″	3300	674	210	1933	131	1 <sup>3</sup> /8″	3/4″	9/32″	3/8″	3/4″	1 <sup>5</sup> /8″

z

x

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

Please ensure the anchor device is suitable for the torque value shown above. Ocntact Lindapter to ensure suitability of the component for application.

#### **Packing Pieces**







#### Type P1 / P2 short



Mild steel, malleable iron, zinc plated or hot dip galvanized.

Product Code	Bolt Size Z	Dimension T
LP1050S	1/2″	1/4″
LP1062S	5/8″	5/16″
LP1075S	3/4″	3/8″
LP2050S	1/2″	1/2″
LP2062S	5/8″	5/8″
LP2075S	3/4″	3/4″

Dimension

т

1/8″

1/8"

3/16"

# Packing Combinations .....

For rails	up to	and	including	<b>8</b> °	slope.
-----------	-------	-----	-----------	------------	--------

Flange Thickness		1/	2″			5/	8″			3/4″				
	BR	cw	P1S	P2S	BR	cw	P1S	P2S	BR	cw	P1S	P2S		
3/16″	s	-	-	-	-	-	-	-	-	-	-	-		
1/4''	М	-	-	-	S	-	-	-	S	-	-	-		
5/16″	м	1	-	-	М	-	-	-	s	-	-	-		
3/8″	S	2	-	-	S	1	-	-	М	-	-	-		
7/16''	м	2	-	-	М	1	-	-	s	1	-	-		
1/2"	S	1	1	-	S	2	-	-	S	1	-	-		
9/16″	м	1	1	-	s	-	1	-	М	1	-	-		
5/8″	S	2	1	-	М	-	1	-	S	2	-	-		
11/16″	м	2	1	-	s	1	1	-	s	-	1	-		
3/4"	S	1	-	1	М	1	1	-	S	3	-	-		
13/16''	м	1	-	1	S	2	1	-	М	-	1	-		
7/8″	S	-	1	1	М	2	1	-	М	3	-	-		
15/16''	м	-	1	1	М	-	-	1	М	1	1	-		
1″	S	1	1	1	S	1	-	1	S	2	1	-		
1 <sup>1</sup> /16″	м	1	1	1	М	1	-	1	S	-	-	1		
1 1/8″	S	-	-	2	S	2	-	1	М	2	1	-		
1 3/16″	М	-	-	2	М	2	-	1	М	-	-	1		
1 1/4"	S	1	-	2	М	-	1	1	S	1	-	1		

S = Type BR short | M = Type BR medium | CW = Type CW | P1S = P1 short | P2S = P2 short

For thicker flanges contact Lindapter.

# Type HD

This convenient connection provides lateral adjustability for fast and precise rail alignment in low speed applications.



S Contact Lindapter for wheel loads above 89.9 kips or lateral loads higher than wheel loads.

#### Type HD Product Comparison

The table shows the three options available. Each product has specific properties, please contact Lindapter for more details.

	Product Variants								
	Type HD Soft Allows rail wave Code: LHD075S	<b>Type HD Hard</b> Clamps rail down tightly Code: LHD075H	Type HD Spring Includes elastomer spring Code: LHD075SP						
Precise lateral adjustability	<b>~</b>	✓	~						
High strength SG Iron material	~	~	~						
Various corrosion protection options	~	~	~						
High resistance to lateral loads	~	~	~						
Allows vertical rail / rail wave movement	~	-	✔*						
Reduces track running noise	-	-	~						
Suitable for use with a resilient pad	<b>v</b>	-	<b>v</b>						

\* The elastomer spring with a Shore A hardness of 90-97 provides some vertical restraint to the rail while still allowing it to lift with rail wave.

# **Type HD Technical Data**

Type HD is suitable for all rails with tapered flanges and crane speeds up to 200 feet per minute. Please contact Lindapter for wheel loads above 89.9 kips or lateral loads higher than wheel loads.





The rotatable plug allows lateral adjustment (L) towards and away from the rail. Before installing, ensure the hexagon on the plug is at the 3 o'clock position (as shown).



Material: SG iron, corrosion protection as requested.

			Normal Condi	Lateral tions	High Lateral Conditions				Dimensions		Distances <sup>1)</sup>		Width
Clip Type	Product Code	Bolt Grd.5 Z	SWL (FOS 4:1) Ibs	<b>Tight.</b> Torque* ft lb	SWL (FOS 4:1) Ibs	Tight. Torque* ft lb	Leg Length <sup>3)</sup> V	Stud Length <sup>3)</sup> H	Lateral Adjust. L	Plate Width min. A	Y	X	W
Hard	LHD075H <sup>2)</sup>	3/4″	5060	136	10340	332	F - 5/16"	F + 1 <sup>1</sup> /2"	+/- 7/16"	B+53/8″	13/16"	11/16"	2 <sup>15</sup> /16''
Soft	LHD075S	3/4″	5060	136	10340	332	F - 3/16″	F + 19/16"	+/- 7/16"	B+53/8″	13/16"	11/16″	2 <sup>15/16</sup> "
Spring	LHD075SP	3/4″	5060	136	10340	332	F - 5/16''	F + 19/16"	+/- 7/16"	B + 53/8″	13/16″	11/16″	2 <sup>15/</sup> 16″

1) Based on plug set at 3 o'clock position.

2) Not suitable for use with a resilient pad.
 3) Please specify the required leg length (V) when ordering. If you are using the resilient pad, increase the leg length and stud length (H) by the thickness of the pad.

Torque figures based on fasteners in an unlubricated condition. For further information see page 60.





# **Lifting Points**

Lindapter's lifting points are used in a variety of industries to support the lifting and rigging of heavy equipment. Applications vary from suspending overhead audio-visual kit in theaters to lifting drilling risers onto offshore oil platforms.

The versatile Type ALP not only provides lateral adjustability, it also adjusts to suit different beam sizes and the orientation of the lift (see page 38).



Type LP (Custom) page 39
## **Lifting Point Configuration**

Lindapter manufactures Lifting Points that are configured with adjustable, high strength components, to suit heavy loads up to 45,000lbs SWL. Take advantage of Lindapter's free connection detailing for advice on the best solution for your connection.

#### Quick and easy to install .....



#### 6 reasons to use

- Quick and easy to install using standard hand tools.
- Easy to align and reposition.
- Maximum safe working load up to 45,000lbs (Type LP).
- For parallel and tapered flanges up to 10°.
- Utilizes Lindapter clamps approved by TÜV.
- Free Connection Detailing available.

Email your connection details to support@LindapterUSA.com and Lindapter's experienced Engineers will do the rest!

## Type ALP ······

**STANDARD** 

CUSTOM

Ideal for most applications up to 6,600lbs, this assembly self-adjusts to suit a range of flange thicknesses. For further convenience, the slotted holes in the location plate allow the clamp to adapt to different beam widths, often allowing contractors to use just one type of lifting point throughout a project. Lindapter's standard lifting point is immediately available off-the-shelf. .....

See the Type ALP and its components in more detail on **page 38**. 



#### Type LP ······

For large steel sections or loads up to 45,000lbs, Lindapter manufactures custom-made solutions for specific application requirements. Whatever the application, Lindapter's durable products are valued for their quality and reliability, and provide contractors with a safe, quick and convenient lifting system.

.....

See the Type LP and its components in more detail on page 39. .....



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## **Type ALP**

Lindapter's standard rigging and lifting solution adjusts to suit the beam width, flange thickness and orientation of the lift. Safely supports loads up to 6,600lbs.



- Suitable for parallel and tapered beams up to 10°.
- Large load ring can be repositioned at 90° to suit the orientation of the lift.
- Safe Working Loads subject to the capacity of the supporting section.

Material: Type AAF clamps (low temperature SG iron, hot dip galvanized), Location Plate (mild steel, hot dip galvanized) and Load Ring (forged steel, painted).

	Torque Figures*				Clamp	ing Range		
Product Code	t Load Ring Countersunk Bolts		Type A Set Sci	AF rews	Flange Thickness V	Beam Width U	Safe Working Loads <sup>1)</sup> (FOS 4:1)	Max Angle of Load X
	10.9 Bolt	Torque ft lb	8.8 Bolt	Torque ft lb			lbs	
LALP 3T-1	M16 ( <sup>5</sup> /8")	74	M12 (1/2'')	66	<sup>3</sup> / <sub>16</sub> " - 1"	2 <sup>3</sup> /4" - 8 <sup>1</sup> /4"	6600	18°
LALP 3T-2	M16 ( <sup>5</sup> /8″)	74	M12 (1/2'')	66	<sup>3</sup> / <sub>16</sub> " - 1"	7 <sup>1</sup> /2" - 13"	6600	18°
LALP 3T-3	M16 (5/8'')	74	M12 (1/2'')	66	<sup>3</sup> / <sub>16</sub> " - 1"	12 <sup>3</sup> /16" - 17 <sup>3</sup> /4"	6600	18°

1) Metric bolts, nearest imperial / UNC equivalent shown in brackets.

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

## Type LP

Utilizing Lindapter's high strength Type AF clamps for heavy loads, the Type LP is available in custom configurations up to 45,000lbs SWL.



#### Custom configurations up to 45,000lbs are also available

Lindapter manufactures customized Lifting Points to meet individual requirements, two examples are shown on the right. These custom connections are designed to specific application requirements, such as vertical loads, loads at an angle and orientation of up to 360°. The product designation, i.e. LP(#) determines the number of Type AF clamps.



For example, the LP6 has six M24 Type AF clamps to create a Safe Working Load of up to 22,500lbs (4:1 Factor of Safety). Provide details of the loading, orientation, angle and beam dimensions and Lindapter's team of Engineers will detail a connection solution to suit your needs.

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"We recommend using Hollo-Bolts due to the ICC-ES approved capacities for use in **all** Seismic **Design Categories.**"



John S. McDonald, Principal at Catena Consulting Engineers Project: Wilshire Grand Center, LA (see the case study on page 74)



## Hollo-Bolt<sup>®</sup>

Lindapter's expansion bolts require installation access to only one side of the Hollow Structural Section (HSS), and offer a faster alternative to welding or through-bolting, enabling contractors to reduce construction time and labor costs.







page 45



Lindibolt<sup>®</sup> page 48



## Hollo-Bolt<sup>®</sup>

Installation is guickly carried out by inserting into pre-drilled steel and tightening with a torque wrench. Recognized in the AISC Steel Construction Manual and approved by ICC-ES, see page 45 for details.



all Seismic Design Categories A through F, in compliance with the International and Los Angeles Building Codes, see page 45.

- Fast, cost saving installation from one side.
- For square, rectangular and circular hollow sections.
- High resistance to tensile and shear loads.
- High Clamping Force design (sizes 5/8" and 3/4").
- Low temperature tested to -50°F (carbon steel variants).

## **Hollo-Bolt Options**

Core Bolt Ø

Carbon Steel

Hollo-Bolts are available in range of head types for a of architectural finishes...

> Sizes Availa 5/16"

> > 3/8″

1/2"

5/8" . .

n a variety	HEXAGONAL Normal visible protrusion	COUNTERSUNK Minimal visible protrusion
ble		
	✓	<ul> <li>✓</li> </ul>
	✓	✓
	<b>v</b>	<ul> <li>✓</li> </ul>
	✓	✓
	✓	-

	3/4"	$\checkmark$	-	-
	Corrosion Protection			
5	Zinc Plated plus JS500	✓	✓	<ul> <li>✓</li> </ul>
	Hot Dip Galvanized	✓	-	-
	Sheraplex	✓	✓	✓
	Stainless Steel	$\checkmark$	~	✓

Sizes 5/8" and 3/4", known as the Hollo-Bolt HCF, feature a High Clamping Force mechanism to produce three times more clamping force than the same sized product without the mechanism. See page 43 for more information.

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**Head Variants** 

FLUSH FIT

Zero visible protrusion

1

1

1

## **Hollo-Bolt Options**

Two versions are available; the original standard design for general hollow section connections (see below) and the larger sized High Clamping Force (HCF) for higher strength structural connections (see page 43).

**Standard Hollo-Bolt** (sizes 5/16", 3/8" and 1/2")



Sleeve (Expands during installation)

#### **The Connection Concept**

A typical connection is made by inserting the Hollo-Bolt into the pre-drilled holes of the fixture and hollow section. As the bolt head is tightened, the cone is pulled up the bolt thread, causing the sleeve to expand until the cone locks the sleeve against the hollow section's inner wall.

At full tightening torque, a clamping force is established between the fixture and the steel section to form a secure connection. Once installed, only the head and the collar are visible.



Watch the video at www.Lindapter.com to see how the standard Hollo-Bolt expands during installation.

:

## Typical Applications





## Hollo-Bolt HCF

The larger 5/8'' and 3/4'' Hollo-Bolts are optimized for high strength structural connections and feature a High Clamping Force mechanism for superior performance.

## **Hollo-Bolt HCF** (sizes 5/8'' and 3/4'')



.....

Sleeve (Expands during installation)

## **The Connection Concept**

The HCF mechanism consists of a special rubber washer that compresses during installation to significantly increase the clamping force between the connecting steel, thereby reducing displacement to achieve a higher strength connection.

The typical clamping force of Hollo-Bolt HCF is over three times higher than the same sized product without the mechanism.





at www.Lindapter.com to see how the High Clamping Force mechanism increases clamping force.

## Typical Applications





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## Hollo-Bolt Safe Working Loads

For connections to secondary steel, please refer to the safe working loads in the tables below:



Material: Carbon steel or stainless steel (see page 41 for corrosion protection options).

	a) He	exagona	1	b) Coun	tersunk					Collar			Safe Working Loads (FOS 5:1)	
	Product Code	B	olt	Product Code	В	olt	Length (Max.)	Clamping Thickness	Outer Ply	ø		Tightening Torque	Tensile	Single Shear
		Ø Z	Height H		Ø Z	Height H	В	W	min t	D	A/F	ft Ib	lbs	lbs
	LHBM08#1	5/16"	3/8"	LHBCSKM08#1	5/16"	3/16″	13/4″	1/8" - 7/8"	-	7/8″	3/4″	17	899	1124
	LHBM08#2	5/16"	3/8″	LHBCSKM08#2	5/16"	3/16″	2 <sup>9</sup> /16″	<sup>7</sup> /8" - 1 <sup>5</sup> /8"	-	7/8″	3/4″	17	899	1124
	LHBM08#3	5/16"	3/8″	LHBCSKM08#3	5/16"	3/16″	3 <sup>3</sup> /8"	1 <sup>5</sup> /8" - 2 <sup>3</sup> /8"	-	7/8″	3/4″	17	899	1124
	LHBM10#1	3/8″	1/2″	LHBCSKM10#1	3/8″	1/4″	2"	1/8" - 7/8"	-	1 <sup>1</sup> /8″	15/16″	33	1910	2248
	LHBM10#2	3/8"	1/2″	LHBCSKM10#2	3/8″	1/4″	2 <sup>1</sup> /2″	7/8" - 15/8"	-	1 <sup>1</sup> /8″	15/16''	33	1910	2248
	LHBM10#3	3/8"	1/2″	LHBCSKM10#3	3/8″	1/4″	3 <sup>5</sup> /16"	1 <sup>5</sup> /8" - 2 <sup>3</sup> /8"	-	1 <sup>1</sup> /8″	15/16″	33	1910	2248
	LHBM12#1	1/2″	<sup>9</sup> /16″	LHBCSKM12#1	1/2″	1/4″	2 <sup>1</sup> /8″	<sup>1</sup> /8" - 1"	-	1 <sup>1</sup> /4″	1 <sup>3</sup> /16″	59	2360	3372
	LHBM12#2	1/2″	<sup>9</sup> /16''	LHBCSKM12#2	1/2″	1/4″	27/8″	1" - 1 <sup>13</sup> /16"	-	1 <sup>1</sup> /4″	1 <sup>3</sup> /16″	59	2360	3372
	LHBM12#3	1/2″	9/16''	LHBCSKM12#3	1/2″	1/4″	3 <sup>3</sup> /4″	1 <sup>13</sup> /16" - 2 <sup>3</sup> /4"	-	1 <sup>1</sup> /4″	1 <sup>3</sup> /16″	59	2360	3372
	LHBM16#1	5/8″	1/2″	LHBCSKM16#1	5/8″	<sup>5</sup> /16″	2 <sup>5</sup> /8″	<sup>1</sup> /2" - 1 <sup>1</sup> /8"	5/16″	1 <sup>1</sup> /2″	1 <sup>7</sup> /16″	140	4720	6744
Ъ	LHBM16#2	5/8″	1/2″	LHBCSKM16#2	5/8″	5/16″	3 <sup>5</sup> /8″	1 <sup>1</sup> /8" - 2"	5/16″	1 <sup>1</sup> /2″	1 <sup>7</sup> /16″	140	4720	6744
et H	LHBM16#3	5/8″	1/2″	LHBCSKM16#3	5/8″	5/16″	4 <sup>1</sup> /2″	2" - 2 <sup>13</sup> /16"	5/16″	1 <sup>1</sup> /2″	1 <sup>7</sup> /16″	140	4720	6744
lo-B	LHBM20#1	3/4″	7/8″	-	-	3/8″	31/8″	<sup>1</sup> /2" - 1 <sup>5</sup> /16"	5/16″	2″	1 <sup>13</sup> /16''	221	7868	8992
Я	LHBM20#2	3/4″	7/8″	-	-	3/8"	4 <sup>5</sup> /16''	1 <sup>5</sup> / <sub>16</sub> " - 2 <sup>3</sup> /8"	5/16″	2″	1 <sup>13</sup> /16''	221	7868	8992
	LHBM20#3	3/4″	7/8″	-	-	3/8″	5 <sup>1</sup> /2″	23/8" - 33/8"	5/16″	2″	1 <sup>13</sup> /16''	221	7868	8992

Material: Carbon steel or stainless steel (see page 41 for corrosion protection options).

c) Flu	ısh Fit				Collar			Safe Work (FOS	Vorking Loads (FOS 5:1)	
Product Code	Countersunk Bolt	Clamping Thickness	Outer Ply	Length	ø	Installation Nut	Tightening Torque	Tensile	Single Shear	
	Ø Z	W	min t	В	D	A/F	ft lb	lbs	lbs	
LHBFF08#1	5/16"	<sup>3</sup> /8" - 1 <sup>1</sup> /16"	5/16″	2″	15/16″	3/4″	17	899	1124	
LHBFF08#2	5/16"	1 <sup>1</sup> /16" - 1 <sup>3</sup> /4"	5/16″	23/4"	<sup>15</sup> /16″	3/4″	17	899	1124	
LHBFF08#3	5/16"	1 <sup>3</sup> /4" - 2 <sup>1</sup> /2"	5/16″	3 <sup>9</sup> /16″	<sup>15</sup> /16″	3/4″	17	899	1124	
LHBFF10#1	3/8″	<sup>1</sup> /2" - 1 <sup>1</sup> /16"	3/8″	2″	13/16″	15/16"	33	1910	2248	
LHBFF10#2	3/8″	1 <sup>1</sup> /16" - 1 <sup>3</sup> /4"	3/8″	23/4"	13/16″	15/16″	33	1910	2248	
LHBFF10#3	3/8″	1 <sup>3</sup> /4" - 2 <sup>1</sup> /2"	3/8″	3 <sup>9</sup> /16″	13/16″	15/16″	33	1910	2248	
LHBFF12#1	1/2″	<sup>1</sup> /2" - 1 <sup>3</sup> /16"	3/8″	2 <sup>3</sup> /16″	15/16"	13/16″	59	2360	3372	
LHBFF12#2	1/2″	1 <sup>3</sup> /16" - 2 <sup>1</sup> /32"	3/8″	31/8″	15/16"	1 <sup>3</sup> /16″	59	2360	3372	
LHBFF12#3	1/2″	2 <sup>1</sup> /32" - 2 <sup>7</sup> /8"	3/8″	4″	15/16″	1 <sup>3</sup> /16″	59	2360	3372	

💫 Hollo-Bolts can be used on a variety of steel hollow sections and shapes. Safe working loads shown are based on use in A36 structural tube and are applicable to the Hollo-Bolt only in both tension or shear. Failure of the section could occur at a lower figure and therefore its strength should be checked by a qualified Structural Engineer.



## Hollo-Bolt (data for applications requiring ICC approval)

Lindapter's Hollo-Bolt (Hot Dip Galvanized) is approved for use in all Seismic Design Categories (A through F) and is compliant with the International Building Code. Extracts of ICC Evaluation Service Report ESR-3330 can be found below, visit www.LindapterUSA.com to view the full report.

## LRFD design strength & ASD allowable strength

Product

Code

LHBM08#1HDG

LHBM08#2HDG

LHBM08#3HDG

LHBM10#1HDG

LHBM10#2HDG

LHBM10#3HDG

LHBM12#1HDG

LHBM12#2HDG

LHBM12#3HDG

LHBM16#1HDG

LHBM16#2HDG

LHBM16#3HDG

LHBM20#1HDG

LHBM20#2HDG

LHBM20#3HDG

LRFD design and ASD allowable strengths (taken from ESR 3330) are to be used only when designing a bolted connection to AISC 360, AISC 341 and AISI S-100 as referenced in Section 2205 of the IBC.



min t (for LHBM16 & LHBM20 only) = 5/16" Ŵ



DBS Research Report: RR 26037 (based on ESR-3330)

(Hexagonal head, HDG finish only)

Allowable Loading Static and Wind Loads Seismic Loads Material: Carbon steel, hot dip galvanized. LRFD Design Bolt Collar LRFD Desian ASD Allowable ASD Allowable Strength Strength Strength Strength ø Max. Clamping Length Height ø Tightening Tensile Shear Tensile Shear Tensile Shear Tensile Shear Range Torque w R н n A/F ft lb lbs lbs lbs lbs lbs lbs lbs lbs 1/4" - 7/8" 5/16 13/4' 3/8' 7/8' 3/4' 17 3775 3215 2340 2000 3305 2675 2045 1665 5/16" 7/8" - 15/8" 29/16" 3/8" 7/8" 3/4" 17 3775 3215 2340 2000 3305 2675 2045 1665 5/16" 15/8" - 23/8" 33/8" 3/8" 7/8" 3/4" 17 3775 3215 2000 3305 2675 1665 2340 2045 3/8" 5/16" - 7/8" 2″ 1/2″ 11/8" 15/16" 33 6160 5485 3820 3415 5485 4565 3395 2830 3/8" 7/8" - 15/8" 21/2" 1/2" 15/16" 11/8" 33 6160 5485 3415 5485 4565 3395 2830 3820 35/16" 15/16" 3/8" 15/8" - 23/8" 1/2" 11/8" 33 6160 5485 3820 3415 5485 4565 3395 2830 9/16" 1/2" 5/16" - 1" 21/8" 13/16" 11/4" 59 8545 7485 5305 4675 7465 6250 4630 3890 1" - 1<sup>13</sup>/16" 1/2" 27/8" 9/16" 11/4" 13/16" 59 8545 7485 5305 4675 7465 6250 4630 3890 113/16" - 23/4" 33/4" 1/2" 9/16" 11/4" 13/16" 7485 4675 59 8545 5305 7465 6250 4630 3890 5/8" 1/2" - 11/8" 25/8" 1/2" 11/2" 17/16" 140 13915 11645 8635 7285 13330 9780 8270 6090 5/8" 11/8" - 2" 35/8" 1/2" 11/2" 17/16" 140 13915 11645 8635 7285 13330 9780 8270 6090 5/8″ 2" - 2<sup>13</sup>/16" 1/2" 41/2" 11/2" 17/16" 140 13915 11645 8635 7285 13330 9780 8270 6090 3/4" 7/8" 1/2" - 15/16" 31/8" 2" 113/16" 221 19985 18390 12410 11490 19355 15330 12005 9555

🕗 Hollo-Bolts can be used on a variety of steel hollow sections and shapes. Limit States of the section, could occur at a lower figure and therefore its strength should be checked by a qualified Structural Engineer.

113/16"

113/16"

221

221

19985

19985

18390

18390

12410

12410

11490

11490

19355

19355

15330

15330

12005

12005

9555

9555

🕗 Refer to ESR-3330 and Lindapter's Special Inspection Document for details of connection design, installation and conditions of use.

#### **ICC-ES** approved use

3/4"

3/4"

15/16" - 23/8"

23/8" - 33/8"

ICC-ES is North America's leading evaluation service for innovative building products, providing evidence that products meet the requirements of building codes and technical standards. Evaluation report ESR-3330 states:

45/16"

51/2"

7/8"

7/8"

2"

2"

"Hollo-Bolt fasteners are designed for connecting structural steel to hollow structural section (HSS) steel members and other structural steel elements where access is difficult or restricted to one side only."

"Hollo-Bolt fasteners may be used to resist wind loads, and seismic loads in Seismic Design categories A through F."



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## Hollo-Bolt Hexagonal and Countersunk - Drilling and Installation

To comply with ICC-ES ESR-3330 Section 4.2 ensure that the holes are drilled into both the fixture and the section according to the drilling guidelines below. Please note that the holes are slightly larger than standard bolt drill diameters to accommodate the sleeve and cone.

### Preparation for installing Hollo-Bolt **Hexagonal and Countersunk**



Proc	luct Code	Outer Ply	Drill Diameter Ø	Ho Distar	Edge Distances*	
Hexagonal	Countersunk	min t	d1	min A	min B	B + C
LHBM08	LHBCSKM08	-	9/16''	13/8″	1/2″	≥ <sup>11</sup> /16''
LHBM10	LHBCSKM10	-	3/4″	19/16″	9/16''	≥ 7/8″
LHBM12	LHBCSKM12	-	13/ <sub>16</sub> ″	2″	11/16''	≥ 1″
LHBM16	LHBCSKM16	5/16"	11/16″	23/16″	13/16″	≥ 15/16″
LHBM20	-	5/16″	15/16″	23/4″	1″	≥ 15/16″

\* Ensure holes do not cut through outer radius.

Sizes 5/8" and 3/4" require outer ply thickness (min t) to be at least 5/16".

### Tool sizes for installing **Hollo-Bolt Hexagonal**

Hollo-Bolt Hexagonal									
Product Code	Wrench	Socket	Tightening Torque						
	mm	mm	ft lb						
LHBM08	19 (3/4")	13 (1/2")	17						
LHBM10	24 ( <sup>15</sup> /16'')	17 ( <sup>11</sup> /16'')	33						
LHBM12	30 (13/16")	19 (3/4")	59						
LHBM16	36 (17/16'')	24 (15/16'')	140						
LHBM20	46 (1 <sup>13</sup> /16'')	30 (13/16")	221						

\* Note: Metric, nearest equivalent shown in brackets.

#### Tool sizes for installing **Hollo-Bolt Countersunk**

۲	Iollo-Bolt Count	ersunk	
Product Code	Wrench	Allen Wrench	Tightening Torque
	mm	mm	ft lb
LHBCSKM08	19 (3/4")	5	17
LHBCSKM10	24 (15/16'')	6	33
LHBCSKM12	30 (13/16")	8	59
LHBCSKM16	36 (17/16'')	10	140

\* Note: Metric, nearest equivalent shown in brackets.

How to install...

1) Align pre-drilled fixture and section then insert the Hollo-Bolt<sup>a)</sup>.





3) Using a calibrated torque wrench, tighten the

Watch the Hollo-Bolt installation video at www.LindapterUSA.com

.....

central bolt to the recommended torque<sup>b)</sup>.



#### Notes:

a) Before tightening, ensure that the materials that are to be connected together are touching. See table above for tightening torque. b) Power tools, such as an impact wrench, may be used to speed up the tightening of the Hollo-Bolt. However, when using power tools, always complete the tightening process with a calibrated torque wrench to ensure the correct torque is applied to the Hollo-Bolt.

## Hollo-Bolt Flush Fit - Drilling and Installation

To comply with ICC-ES ESR-3330 Section 4.2 ensure that the holes are drilled into both the fixture and the section according to the drilling guidelines below. Please note that the holes are slightly larger than standard bolt drill diameters to accommodate the sleeve and cone.



Product Code	Outer Ply	Drill Diameter Ø	Countersunk		Ho Dista	Edge Distances*	
	min t	d١	d 2	t1	min A	min B	B + C
LHBM08FF	5/16″	9/16''	11/16″	1/4″	13/8″	1/2″	≥ 11/16″
LHBM10FF	3/8″	3/4″	11/4″	1/4″	19/16''	9/16″	≥ 7/8″
LHBM12FF	3/8″	13/16″	13/8″	5/16″	2″	11/16''	≥ 1″



	Hollo-Bolt Flush Fit									
Product Code	Wrench	Allen Wrench	Tightening Torque							
	mm	mm	ft lb							
LHBFFM08	19 (3/4")	5	17							
LHBFFM10	24 ( <sup>15</sup> /16'')	6	33							
LHBFFM12	30 (13/16'')	8	59							

\* Note: Metric, nearest equivalent shown in brackets.





\* Ensure holes do not cut through outer radius.

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## Type LB2 - Lindibolt<sup>®</sup> 2

A self-heading bolt suitable for connecting steel to hollow sections where access is only available from one side. The Lindibolt uses a standard metric drill diameter.





Material: Steel, zinc plated. Stainless steel grade 316.

	Lindib	olt	Drill Diameter Ø	Safe W Loads (	/orking (FOS 5:1)			Nut (( Lockn	Nut (C) and Locknut (D)		ew (F)
Code	Bolt* Z	Length Y	d	Tensile	Single Shear	Clamping Length W	Projection P	Torque	Nut A/F	Torque	Nut A/F
				lbs	lbs			ft lb		ft lb	
LLB037	M10 ( <sup>3</sup> /8″)	2 <sup>15</sup> /16″	<sup>7</sup> /16''	674	764	<sup>1</sup> /4" - 1 <sup>3</sup> /16"	<sup>5</sup> / <sub>16</sub> " - <sup>3</sup> /8"	15	<sup>11</sup> /16''	4	<sup>3</sup> /8″
LLB050	M12 (1/2'')	<b>3</b> 3/8″	<sup>9</sup> /16″	1124	1124	<sup>3</sup> /8" - 1 <sup>7</sup> /16"	<sup>3</sup> /8″ - <sup>1</sup> /2″	23	3/4″	8	<sup>7</sup> /16″
LLB062	M16 ( <sup>5</sup> /8″)	4 <sup>1</sup> /8″	<sup>11</sup> /16″	1798	2203	<sup>1</sup> /2" - 1 <sup>7</sup> /8"	1/2″ - <sup>5</sup> /8″	60	1″	17	<sup>9</sup> /16″
LLB075	M20 ( <sup>3</sup> /4")	5 <sup>1</sup> /16″	<sup>13</sup> /16″	3147	3417	<sup>9</sup> /16" - 2 <sup>3</sup> /8"	<sup>9</sup> /16" - <sup>13</sup> /16"	95	1 <sup>3</sup> /16''	33	<sup>11</sup> /16″
LLB100	M24 (1'')	6¹/4″	1″	4496	5058	<sup>11</sup> /16" - 2 <sup>13</sup> /16"	<sup>11</sup> /16'' - <sup>15</sup> /16''	150	1 <sup>7</sup> /16''	59	3/4″

\* Metric bolts, nearest equivalent shown in brackets.

📀 The safe working loads, in both tension and shear shown, are applicable to the Lindibolt only. Failure of the section, particularly on those with thin walls and a wide chord face, could occur at a lower figure and its strength should be checked by a qualified Structural Engineer.

#### How to install...

- 1) Set nut (C) at (W) plus projection (P) then tighten the locknut (D).
- 2) Align pre-drilled fixtures. Insert Lindibolt cone end first through both fixtures.
- 3) Hold nut (C) with a spanner and tighten the bolt (F). Loosen off the locknut (D) and tighten the nut (C). Secure by re-tightening the locknut (D).
- Watch the installation at www.LindapterUSA.com



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## **Typical Applications**

The Hollo-Bolt is a versatile product that is used in a variety of applications, in a range of industries. Some popular connections are shown below, however these examples show only a few of the possibilities. Please contact Lindapter to discuss your connection requirement.



The Grate-Fast<sup>®</sup> (page 52) is used to quickly connect open bar grating from above, reducing time and labor costs.

# **Steel Floor Connections**

A range of innovative connections for securing steel flooring to supporting steel without drilling or welding in the field. Access to the underside is not required, eliminating the need for costly scaffolding or elevated floors.



## Type FF - FloorFast®

Securing checker plate flooring to supporting steel can be carried out quickly and safely from above, often by one person, significantly reducing costs. The stepped clamping face locks under the steel to provide a secure connection.



- Superior clamping force from the cast body.
- Lloyd's Register Type Approval for resistance to shock and vibration.
- Zero protrusion above the surface of the floor plate.
- Available in malleable iron or stainless steel grade 316.
- Not suitable for tapered flanges.

h

Bolt<sup>1)</sup>

z

Floorplate

Thickness

t

Product

Code



Flange Thickness

10mm

(3/8")

Floorfast with Ferrule<sup>2)</sup>

30mm

(13/16'')

20mm

(13/16'')

Position of hole centers: 1/2 flange width - 1/2 A + 9/16"



Material: Malleable iron, zinc plated or hot dip galvanized. Also available in stainless steel grade 316.

Floorfast

LFF031 M8 (5/16") 3/16" - 1/2" 1/8" - 5/8" 1/2" - 1" 7/8" - 13/8" 15/16" - 113/16 LFF037 M10 (3/8") 3/16" - 1/2" 1/8" - 5/8" 1/2" - 1" 7/8" - 13/8" 15/16" - 113/16 LFF050 M12 (1/2") 1/4"-1/2" 1/8"-5/8" 1/2"-1" 7/8"-13/8" 15/16"-113/16

			Dimer	nsions			
	Hole Ø	Countersunk Ø for Bolt		Countersunk Depth for Bolt		Tight. Torque	Hexagon Key
	d	BZP D	HDG D	BZP tı	HDG t1	ft lb	mm
'	<sup>3</sup> /8″	<sup>11</sup> /16″	-	<sup>3</sup> /16″	-	8	5 ( <sup>3</sup> /16'')
"	<sup>7</sup> /16″	<sup>13</sup> /16″	3/4″	<sup>3</sup> /16″	<sup>3</sup> /16″	16	6 (7/32")
"	<sup>9</sup> /16″	1″	<sup>15</sup> /16″	1/4″	<sup>3</sup> /16″	16	8 (5/16'')

Designed for pedestrian walkways only.

1) Hot dip galvanized M10 and M12 versions are supplied with a slotted countersunk screw. 2) To order FloorFast with a ferrule, simply add ferrule size to product code (eg. LFF050 with 10mm  $(^{3}/a'')$  ferrule).

Watch the installation at www.LindapterUSA.com How to install... 2. З. 1) Assemble bolt and FloorFast through the checker plate. 2) Align castings with the straight edge parallel to the edge of the plate and hand tighten. 3) Lay the floorplate into position. 4) Using a hexagon key release countersunk screw one full turn. Removal: Using a hexagon key, give the FloorFast one full 5) Tighten down the countersunk socket screw. anti-clockwise turn to release the connection from the flange.

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## Type GF - Grate-Fast®

A high strength floor connection for rectangular open bar grating, providing superior clamping force due to a malleable iron cast body. Lloyd's Register Type Approval for resistance to shock and vibration.



- LGF025-11W for 11-W or 11-P series of close mesh bar grating.
- LGF031 for GRP grating with stainless steel top hat bracket, Sheraplex coated body and socket head screw.
- LGF037 (OSB) is hot dip galvanized for increased corrosion resistance.
- LGF037 is hot dip galvanized for use with 13/16" width floor grating bars only.

#### LGF031 / LGF037 (OSB)

LGF037 / LGF025-11W



#### **Top Hat Material:**

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Stainless steel (LGF031 only). Mild Steel, hot dip galvanized (LGF025-11W, LGF037 (OSB) and LGF037 only).

#### **Body Material:**

Malleable iron, Sheraplex (LGF031 only). Malleable iron, hot dip galvanized (LGF025-11W, LGF037 (OSB) and LGF037 only).



Product Code	Bolt	Flange	Grating Bar Depth	Grating Bar Width	Bar Distance	Tight. Torque	Hexagon Key / Socket
	Z	т	D	W	Х	ft lb	mm
LGF025-11W	M6 (1/4'')	1/4'' - 3/4''	1" - 2"	1/8″ - 3/16″	<sup>11</sup> /16''	3	5 ( <sup>3</sup> /16'')
LGF031 <sup>1)</sup>	M8 ( <sup>5</sup> /16'')	1/8" - 3/4"	<sup>7</sup> /8″ <b>-</b> 11/2″	3/ <sub>16</sub> " - 3/ <sub>8</sub> "	3/4" - 17/8"	4	6 (7/32'')
LGF037 (0SB) <sup>2)</sup>	M10 ( <sup>3</sup> /8″)	1/8" - 3/4"	<sup>13</sup> /16'' <b>- 2</b> ''	1/8'' <b>-</b> 1/4''	1'' <b>-</b> 1 <sup>3</sup> /4''	8	10 ( <sup>3</sup> /8″)
LGF037 <sup>1)</sup>	M10 ( <sup>3</sup> /8")	<sup>1</sup> /8″ - <sup>3</sup> /4″	<sup>3</sup> /4" <b>-</b> 1 <sup>9</sup> /16"	<sup>1</sup> /8" - <sup>1</sup> /4"	1 <sup>3</sup> /16″	8	8 ( <sup>5</sup> /16'')

1) Supplied with socket head cap screw. 2) Supplied with hex head screw.

#### How to install...

- 1) Position pre-assembled Grate-Fast with the body between the grating bars and the nose pointing towards the steel. The arrows on the top hat bracket should also be point towards the supporting steel and the bracket itself resting on the bearing bars.
- 2) Slide the Grate-Fast towards the steel until the nose fits under the beam flange. Where necessary adjust the body / screw to the approximate flange thickness / grating depth.
- 3) Tighten the screw. The Grate-Fast body will automatically rotate until it locks under the bearing bar, with the nose under the flange. Tighten to the recommended torque.







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## Type 1055

This unique solution enables solid plate flooring to be fitted to open-mesh or open-grid flooring using simple hand tools.



- Fast installation from above, no expensive scaffolding needed.
- Stainless steel for high corrosion resistance.
- Superior clamping force from high quality castings.
- Safely retrofit without welding.



Material: Cas	t stainless ste	el, self colou	r.					
							Sets	crew
Product Code	A4-70 Bolt	Floorplate Thickness	Clamping Range	Grating Bar Width	Hole Ø	Csk Ø	Tight. Torque	Hexagon Key
	Z	t	С	W	d	D	ft lb	mm
LFG1055	M8 (5/16'')	min 1/4″	1 <sup>3</sup> /8" - 2 <sup>3</sup> /16"	1/8'' <b>-</b> 5/16''	15/8″	2″	8	5 ( <sup>3</sup> /16'')

Designed for pedestrian walkways only.



3) Use a 3/16" hexagon key to rotate the countersunk setscrew clockwise until the grating lug makes contact with the grating bar. 4) Tighten the setscrew to 8ft lb; the grating lug will be drawn up the screw and will activate the thread locking adhesive.

#### Watch the installation video at www.LindapterUSA.com

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## Pipe / Conduit Supports

Easy-to-install connections for suspending building services from structural or secondary beams. Typical applications include supporting HVAC equipment, pipe work, fire protection and sprinkler systems. Adjustable to allow a fast, precise alignment of building services.

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## **Type FLS**

A versatile flange clamp with a swivel unit for inclined applications. Supplied with a high tensile setscrew for a secure grip on both parallel and tapered flanges.



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How to install...

- 1) Locate the FLS onto the flange.
- 2) Ensuring the lug nut (M) locates into the main body, tighten down the setscrew (Z) and locknut (N).
- 3) Install the 3/8" UNC threaded rod by screwing into the nut located in the nut basket (S). Ensure full thread capture.
- 4) Secure assembly in nut basket (S) from beneath using a nut (not supplied).

Ensure that the cup point setscrew always grips on the tapered side of the flange.

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## **Type FL**

**Rear Hole** 

FM and VdS approved flange clamp for use with parallel or tapered flange beams, supplied with the rear hole drilled or tapped.

Hexagon

			• — Loci	knut					1				
											FM>	VdS	
Material: Malle	able iron, zinc j	plated.								A	APPROVED	$\bigcirc$	
Produc	t Code			Safe Working Load (FOS 4:1)			Tighte Tore	ening que		Dimer	nsions		
Clear	Tapped	Ø Clear Hole Y	Tapped Thread Y	<b>Tensile</b> Ibs	Clamping Range W	Setscrew* Z	Setscrew Z ft lb	Locknut N ft Ib	т	U	x	Width V	
LFL037C	LFL037T	7/16''	3/8" UNC	540	1/8" - 3/4"	M10 ( <sup>3</sup> /8″)	6	16	1 <sup>3</sup> /4″	19/16″	7/8″	7/8″	

\* Metric setscrew supplied.

LFL050C LFL050T

🚯 The Type FL can be used with Type SW (page 57) when connecting to inclined sections.

700

1/8" - 7/8"

M10 (3/8")

6

1/2" UNC

#### How to install...

1) Slide the Type FL onto the beam flange and tighten setscrew to the recommended torque. As a guide, tighten the setscrew finger tight and then apply an additional quarter turn (90°) with a <sup>11</sup>/16" wrench.

1/2"

- 2) Tighten the locknut (N) to the recommended torque.
- On tapered flanges, the cup point setscrew has to grip on the inside of the flange.



16

2″

1<sup>13</sup>/16''

1<sup>1</sup>/8″

1″

**PIPE SUPPORTS** 

## Type LC

A flange clamp with tapped holes to accept threaded rod or cable clips. Supplied with a high tensile cup point setscrew for parallel or tapered flanges.





Material: Malleable iron, zinc plated.

	Thr	ead	Safe Worl (FOS	king Load 5 4:1)			Tighto Toro	ening que	l	Dimension	s
Product Code	x	Y	Tensile in Position X Ibs	Tensile in Position Y Ibs	Clamping Range W	Setscrew* Z	Setscrew Z ft lb	Locknut N ft lb	т	U	Width V
LLC025	1/4″ UNC	1/4″ UNC	40	135	1/8'' - 13/16''	M6 (1/4'')	3	3	1″	1 <sup>7</sup> /16''	7/8″

\* Metric setscrew supplied.

Installation is the same as Type FL (page 56).

## **Type SW**

A swivel unit for applications on inclined beams complete with a M10  $(3/8" \times 3^{9}/16")$  Grd. 5 setscrew and nut. Can be supplied with Type FL.



\* Secure threaded rod (either M10 or 3/8'') to the Type SW using a standard nut.

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## Type F3

An FM approved, high strength flange clamp with a large clamping range.







For heavier loads or wider clamping range, please see the Type F9 on **page 27.** 



Material: Malleable iron, hot dip galvanized.

Without Bolt	With	Bolt	Safe Working Load (FOS 4:1)					Dimension	s	
Product Code	Product Code	Bolt Supplied Z	Tensile	Clamping Range W	Tightening Torque*	s	т	v	x	Width R
			lbs		ft lb					
LF3037NB	LF3037WB	M10 ( <sup>3</sup> /8″)	270	1/16" - <b>1</b> 3/16"	15	7/8″	<sup>5</sup> /16″	3/8″	1″	1 <sup>1</sup> /2″
LF3050NB	LF3050WB	M12 (1/2'')	450	<sup>1</sup> /16" - 1 <sup>9</sup> /16"	29	1 <sup>1</sup> /8″	3/8″	1/2″	13/8″	1 <sup>15</sup> /16″
LF3062NB	LF3062WB	M16 (5/8″)	900	<sup>1</sup> /8" - 2 <sup>3</sup> /16"	69	17/16″	1/2″	5/8″	1 <sup>13</sup> /16″	2 <sup>3</sup> /8″
LF3075NB	LF3075WB	M20 ( <sup>3</sup> /4'')	1350	<sup>3</sup> / <sub>16</sub> " - 2 <sup>3</sup> /4"	130	13/4″	9/16''	3/4″	2 <sup>3</sup> /16″	3″

\* Torque figures based on fasteners in an unlubricated condition. For further information see page 60.

For parallel flanges only.

Supplied without bolt or with bolt (contact your local distributor for details / options).

## Type HW / HC

For vertical suspension on angled surfaces of up to 10° swing either side of the vertical.



Material: Malleable iron, zinc plated or hot dip galvanized.

Product C	Code				Di	mensions		
Hemispherical Washer	Hemispherical Cup	Rod	Hemispher	ical Washer	Hemisphe	erical Cup	Hemispherical	Washer and Cup
(can be used without cup)		z	x	<b>W</b> 1	Y	W2	R	L
LHW037	LHC037	3/8″	1″	1/2″	1 <sup>1</sup> /4″	1/2″	1/2″	5/8″
LHW050	LHC050	1/2″	1 <sup>1</sup> /8″	1/2″	1 <sup>3</sup> /8″	1/2″	<sup>9</sup> /16″	<sup>11</sup> /16″
LHW062	LHC062	<sup>5</sup> /8″	1 <sup>3</sup> /8″	<sup>5</sup> /8″	1 <sup>5</sup> /8″	<sup>5</sup> /8″	<sup>11</sup> /16″	7/8″
LHW075	LHC075	3/4″	1 <sup>3</sup> /4″	3/4″	2 <sup>1</sup> /8″	3/4″	7/8″	<sup>15</sup> /16″

## Type TC - Toggle Clamp

Designed for service suspension from pre-cast hollow core slabs (minimum core depth 3") as well as HSS, steel sheeting or purlins.



Material: Steel strip, zinc plated.





Safe Working Loads subject to the strength of the supporting section.

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10° max

			Safe Working Load (FOS 4:1)			Dimensions	
Product Code	Drop Rod	Hole Ø	Tensile / 1 Rod lbs	<b>Tightening Torque</b> ft lb	т	w	Width V
LTC037	<sup>3</sup> /8″ UNC	1″	550	7	2 <sup>11</sup> /16″	11/16″	<sup>9</sup> /16''



Watch the installation at www.LindapterUSA.com

#### Instructions for hollow core slab:

- 1) Pre-assemble the clamp on the rod and insert into the hole (ensure it is central to the hollow core).
- 2) Shake the rod to allow the toggle body to locate horizontally across the hole, then lower the rod so that the nut locates in the toggle body.
- 3) Wind up the rod to the top of the section so it is as high as possible. Secure the assembly with a nut and washer.

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PIPE SUPPORTS

## **Tightening Torque and DTI Washers**

Important information about the tightening torque values published in this catalog can be found below. Additional information about the use of DTI Washers is also provided.

#### **Tightening Torque Values**

All torque figures given in this catalog are for fasteners in an unlubricated condition. The use of these torgue figures with lubricated or greased threaded fasteners and hexagon nuts will apply a much higher preload and may result in damage to the clamp and fastener.

When using lubricated fasteners with a Lindapter component, a reduced torque value should be used. Please contact your bolt and nut supplier for information on the alternative torque for the selected lubricant to ensure the correct preload is generated. Tightening Cla Torque\* ft lb 3/4" 15 20

### **Using DTI Washers**

Direct Tension Indicator (DTI) washers provide a visual indication that the correct preload has been achieved in the bolt. DTI washers to ASTM F959 can be used with the components shown in the table below.

For guidance on DTI washers, refer to ASTM F959 - Standard Specification for Compressible-Washer-Type Direct Tension Indicators for use with Structural Fasteners, and DTI washer manufacturers' instructions.

Lindapter Product	Bolt Grade	DTI Washer	(ASTM F959)
		Standard Connection	ICC-ES Approved Connection
Type AAF	A325 or A490	Recommended	Required
Type AF	A325 or A490	Recommended	Required
Type CF	A325	Recommended	Not Applicable

Other Lindapter products have lower torgue values to limit the amount of preload on unlubricated bolts and cannot be used with DTI washers.



## FAQs about Lindapter Girder Clamps

Below you'll find answers to the questions we get asked the most about Lindapter Girder Clamps. If your question is not answered here please contact Lindapter's Technical Support team.

#### Can location plates be made to any dimensions?

No. Details of the minimum sizes are shown in this catalog and on the website. ......

#### Are Lindapter assemblies reusable?

It is not advisable. The load bearing capabilities cannot be guaranteed because they may have been over tightened and therefore overstressed. :

#### Do tail length and packing combination calculations have to be exact?

The tables within the catalog or on the website should be used for guidance on tail lengths and packing combinations; there is a tolerance which varies depending on the bolt diameter.

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#### Is it possible to use Lindapter products with proprietary concrete anchors?

Yes, but it may be necessary to reduce Lindapter's recommended bolt tightening torgue to comply with the anchor bolt manufacturers figures; if so, this is likely to affect the connection capacity.

#### Will clamps damage my steel surface coating?

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The material from which Lindapter clamps are manufactured should not damage the structure although removal marks could be in evidence on some surface coatings.

Can Lindapter connections be used in a combined tension and friction / slip resistance load?

Yes, although calculations are needed to determine the best size and Lindapter product to use.

#### Why do location and end plates have to be made to a certain minimum thickness?

As well as positioning all the components, the location plate supports the tail of the clamp.

On girder clamp assemblies the plate does not have to be as thick as it does for end plates; the reason for this is that the tail of the clamp on the bottom beam is trying to bend the plate but this is counteracted by the clamp's tail on the top beam.

With end plates there is no counteracting clamp, hence the plate needs to be thicker to support the tail. Plate thicknesses may be able to be reduced by using higher grade/strength material.

#### Are Lindapter assemblies affected by vibration?

Although tested and approved for situations where they will be subject to vibration conditions. we would recommend that, in circumstances where this could be extreme, a proprietary locking device / anti-vibration washer can be used.

#### Can Lindapter Type F9 be used to connect beams together?

It is possible if the beams are running parallel to each other but they must be of the same type and width although a Lindapter Girder Clamp is a much better option; the Type F9 must never be used to connect beams together which are crossing at 90° to each other or have tapered flanges.

Can Lindapter assemblies be used as permanent connections or are they only for temporary use?

They can be used in temporary and permanent applications. The company has details of applications that have been installed for 40 years or more.





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## FAQs about Lindapter Girder Clamps (continued)

Below you'll find more answers to the guestions we get asked the most about Lindapter Girder Clamps. If your question is not answered here please contact Lindapter's Technical Support team.

#### How long will Lindapter assemblies last in an exterior environment?

The best coating would be Hot Dip Galvanizing. Longevity would depend on the background corrosion rate evident in the location it is intended they be used; guidance should be sought from the galvanizers association of the relevant country.

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#### Why is there such a high 'Factor of Safety', typically 5:1, on Lindapter connections?

This recommended 'Factor of Safety' is to ensure that the components are subject to loads well within their capacity range in normal working condition but in event of an unintentional overload of the component / assembly there is sufficient strength within the clamps to avoid damage and / or failure of the connection. A lower FOS must not be used without first seeking advice.

#### Do I need to use a torque wrench when assembling a Lindapter connection?

Yes, we always recommend the use of a calibrated torque wrench. It is important to tighten up the fasteners to our published torque figures to ensure it replicates test conditions so that the Safe Working Loads can be achieved.

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#### Is it possible to use Lindapter products either sub-sea or within the splash zone?

Yes, although consideration has to be given to the proposed material or coating used; splash zones can be more aggressive than total submersion.

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What should be considered when connecting a pre-drilled section to an existing beam?

Make sure the section is thick enough to counter the reaction from the tail of the clamp.

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#### Is it possible to use stainless steel fasteners with Lindapter products?

It is not recommended as it is likely to create a mechanism for the onset of bi-metallic corrosion. They can however be used with the Lindapter Type LS which is manufactured in stainless steel.

#### Why is the frictional Factor of Safety on Lindapter Type AF only 2:1 and not 5:1 as it is on the tensile Safe Working Loads?

The published safe working load and 2:1 factor of safety is a recognized method of determining slip and is defined according to the Eurocode as the load corresponding to 0.004" (0.1mm) of movement. As the safe working load is based on movement of 0.004" it is acceptable to use a reduced factor of safety of 2:1.

#### Can I use Lindapter clamps in slotted hole connections?

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Yes, but it is important that the slot is 'bridged' to ensure that the tail of the clamp does not fit into it. This can be done by using a product with a full width tail such as Types AAF, AF, LR or LS.

For additional guidance on slotted holes please refer to AISC 360 Section J3.

#### What is the recommended Lindapter safe working temperature range?

As a general rule -22°F to +662°F; however, this can increase or decrease in certain situations. For example, the Type AAF clamp is tested to -76°F.



## FAQs about Lindapter Hollo-Bolts

Below you'll find answers to the questions we get asked the most about Lindapter Hollo-Bolts. If your question is not answered here please contact Lindapter's Technical Support team.

#### Can the Hollo-Bolt be used in concrete?

No. It is designed as an expansion bolt for HSS of all shapes and sizes or where access is available from one side only. ......

#### Why is there a minimum outer ply requirement when using 5/8" and 3/4" Hollo-Bolts?

To ensure the unique collapse mechanism (rubber washer) does not compromise the shear capacity of the Hollo-Bolt by being within the shear plane.

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#### Is it possible to reuse the Hollo-Bolt?

No, although a new Hollo-Bolt can be inserted in the existing hole.

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#### Is it necessary to seal the Hollo-Bolt to prevent ingress of water?

This is not always necessary especially on the larger size 5/8" and 3/4" Hollo-Bolt HCFs where the collapse mechanism (rubber washer) expands to fill the void. Sealing washers are available: however, it is important the interface between the HSS face and plate or bracket is not ignored.

#### Can I use slotted holes in Hollo-Bolt connections?

Yes, as long as the slot is in the outer ply only and is perpendicular to any shear load. The Hollo-Bolt has not been tested for slip critical connections.

#### Which Hollo-Bolt load table should I use?

For simple connections with unfactored loads use the capacity figures shown on page 44 (5:1 Factor of Safety). The Hollo-Bolt LRFD and ASD Design Strengths figures on page 45 (taken from ESR-3330) are to be used only when designing a bolted connection to AISC 360, AISC 341 and AISI S-100 as referenced in Section 2205 of the IBC.

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#### Can the Hollo-Bolt be used in all shapes and sizes of HSS?

Yes. It can be used in square, rectangular, circular, and other profiles where access is restricted to the outer face. In all cases however the suitability of the component is subject to the available void space, the total thickness of the material to be clamped and in the case of circular sections, the radius of the outer face.

#### Is it possible, however slightly, to exceed the maximum Hollo-Bolt clamping thicknesses published in the catalog?

No. The figures are accurate depictions and should not be exceeded under any circumstances. .

#### How do I remove a Hollo-Bolt?

Sizes 5/16", 3/8" and 1/2" using a pneumatic tool to remove the Hollo-Bolt:

- 1) Set the pneumatic hand tool to reverse mode (anti-clockwise rotation).
- 2) Place a suitable size wrench (depending on collar size) on the collar flats to hold in place.
- 3) Use the pneumatic hand tool to loosen the bolt.
- 4) Continue in reverse mode until the cone on the inside of the HSS at the other end of the bolt is released to drop inside the HSS.
- 5) The bolt can now be removed as can the sleeve by prying the collar with a pinch or crow bar.

Sizes 5/8" and 3/4" (Hollo-Bolt HCF) using a pneumatic tool to remove the Hollo-Bolt:

Steps 1) to 3) same as above.

- 4) Continue in reverse mode until the cone. expanded sleeve, and rubber washer on the inside of the HSS, at the other end of the bolt are released to drop inside the HSS.
- 5) The bolt and loose collar can now be removed.

Note: Hand tools can be used to untighten the bolt. These methods can also be used to remove the Hollo-Bolt Countersunk Head. The Hollo-Bolt Flush Fit however cannot be removed once it is installed.

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Lindapter's products are compatible with almost any type of steel section. Properties of popular beams and channels are included over the next six pages. While this is not a definitive list of all steel sections, it may be a convenient reference point for Engineers.

#### Wide Flange Beams



Section	Nominal		Sec	tion			Thic	kness		Section	Nominal		Sec	tion			Thic	kness	
Designation	weight	De	epth d	Wi	idth b <sub>f</sub>	w t	eb w	Fla t	nge t <sub>f</sub>	Designation	weight	De	epth d	Wi	idth Þ <sub>f</sub>	We t	eb w	Fla t	nge f
	lb/ft	i	in.	i	in.	i	า.	i	n.		lb/ft	i	n.	i	n.	ir	ı.	ir	n.
W44X335	335	44.0	44	15.9	16	1.03	1	1.77	13/4	W36X652	652	41.1	41	17.6	17 <sup>5</sup> /8	1.97	2	3.54	39/16
W44X290	290	43.6	<b>43</b> 5/8	15.8	15 <sup>7</sup> /8	0.865	7/8	1.58	19/16	W36X529	529	39.8	<b>39</b> 3/4	17.2	17 <sup>1</sup> /4	1.61	15/8	2.91	2 <sup>15/16</sup>
W44X262	262	43.3	431/4	15.8	15 <sup>3</sup> /4	0.785	13/16	1.42	1 <sup>7</sup> /16	W36X487	487	39.3	<b>39</b> 3/8	17.1	17 <sup>1</sup> /8	1.50	11/2	2.68	2 <sup>11</sup> /16
W44X230	230	42.9	427/8	15.8	15 <sup>3</sup> /4	0.710	11/16	1.22	11/4	W36X441	441	38.9	<b>38</b> 7/8	17.0	17	1.36	13/8	2.44	27/16
W40X655	655	43.6	<b>43</b> 5/8	16.9	16 <sup>7</sup> /8	1.97	2	3.54	<b>3</b> 9/16	W36X395	395	38.4	<b>38</b> 3/8	16.8	16 <sup>7</sup> /8	1.22	11/4	2.20	2 <sup>3</sup> /16
W40X593	593	43.0	43	16.7	16 <sup>3</sup> /4	1.79	1 <sup>13</sup> /16	3.23	31/4	W36X361	361	38.0	38	16.7	16 <sup>3</sup> /4	1.12	1 <sup>1</sup> /8	2.01	2
W40X503	503	42.1	42	16.4	16 <sup>3</sup> /8	1.54	19/16	2.76	23/4	W36X330	330	37.7	<b>37</b> 5/8	16.6	16 <sup>5</sup> /8	1.02	1	1.85	17/8
W40X431	431	41.3	<b>41</b> 1/4	16.2	16 <sup>1</sup> /4	1.34	15/16	2.36	23/8	W36X302	302	37.3	<b>37</b> 3/8	16.7	16 <sup>5</sup> /8	0.945	15/16	1.68	1 <sup>11/</sup> 16
W40X397	397	41.0	41	16.1	<b>16</b> 1/8	1.22	11/4	2.20	2 <sup>3</sup> /16	W36X282	282	37.1	371/8	16.6	16 <sup>5</sup> /8	0.885	7/8	1.57	19/16
W40X372	372	40.6	405/8	16.1	<b>16</b> 1/8	1.16	13/16	2.05	2 <sup>1</sup> /16	W36X262	262	36.9	<b>36</b> 7/8	16.6	16 <sup>1</sup> /2	0.840	13/16	1.44	17/16
W40X362	362	40.6	401/2	16.0	16	1.12	11/8	2.01	2	W36X247	247	36.7	<b>36</b> 5/8	16.5	16 <sup>1</sup> /2	0.800	13/16	1.35	13/8
W40X324	324	40.2	401/8	15.9	15 <sup>7</sup> /8	1.00	1	1.81	1 <sup>13</sup> /16	W36X231	231	36.5	<b>36</b> 1/2	16.5	<b>16</b> 1/2	0.760	3/4	1.26	11/4
W40X297	297	39.8	<b>39</b> 7/8	15.8	15 <sup>7</sup> /8	0.930	15/16	1.65	15/8	W36X256	256	37.4	<b>37</b> 3/8	12.2	121/4	0.960	15/16	1.73	13/4
W40X277	277	39.7	<b>39</b> 3/4	15.8	15 <sup>7</sup> /8	0.830	13/16	1.58	19/16	W36X232	232	37.1	371/8	12.1	12 <sup>1</sup> /8	0.870	7/8	1.57	19/16
W40X249	249	39.4	<b>39</b> 3/8	15.8	15 <sup>3</sup> /4	0.750	3/4	1.42	<b>1</b> 7/16	W36X210	210	36.7	36 <sup>3</sup> /4	12.2	121/8	0.830	13/16	1.36	13/8
W40X215	215	39.0	39	15.8	15 <sup>3</sup> /4	0.650	5/8	1.22	11/4	W36X194	194	36.5	<b>36</b> 1/2	12.1	121/8	0.765	3/4	1.26	11/4
W40X199	199	38.7	<b>38</b> 5/8	15.8	15 <sup>3</sup> /4	0.650	5/8	1.07	1 <sup>1/</sup> 16	W36X182	182	36.3	<b>36</b> 3/8	12.1	121/8	0.725	3/4	1.18	13/16
W40X392	392	41.6	415/8	12.4	12 <sup>3</sup> /8	1.42	17/16	2.52	21/2	W36X170	170	36.2	<b>36</b> 1/8	12.0	12	0.680	11/16	1.10	11/8
W40X331	331	40.8	403/4	12.2	12 <sup>1</sup> /8	1.22	11/4	2.13	21/8	W36X160	160	36.0	36	12.0	12	0.650	5/8	1.02	1
W40X327	327	40.8	403/4	12.1	121/8	1.18	13/16	2.13	21/8	W36X150	150	35.9	357/8	12.0	12	0.625	5/8	0.940	15/16
W40X294	294	40.4	40 <sup>3</sup> /8	12.0	12	1.06	1 <sup>1</sup> /16	1.93	1 <sup>15/16</sup>	W36X135	135	35.6	351/2	12.0	12	0.600	5/8	0.790	13/16
W40X278	278	40.2	401/8	12.0	12	1.03	1	1.81	1 <sup>13</sup> /16	W33X387	387	36.0	36	16.2	16 <sup>1</sup> /4	1.26	1 <sup>1</sup> /4	2.28	21/4
W40X264	264	40.0	40	11.9	11 <sup>7</sup> /8	0.960	15/16	1.73	13/4	W33X354	354	35.6	351/2	16.1	16 <sup>1</sup> /8	1.16	13/16	2.09	21/16
W40X235	235	39.7	<b>39</b> 3/4	11.9	11 <sup>7</sup> /8	0.830	13/16	1.58	19/16	W33X318	318	35.2	351/8	16.0	16	1.04	11/16	1.89	17/8
W40X211	211	39.4	<b>39</b> 3/8	11.8	113/4	0.750	3/4	1.42	1 <sup>7</sup> /16	W33X291	291	34.8	347/8	15.9	15 <sup>7</sup> /8	0.960	15/16	1.73	13/4
W40X183	183	39.0	39	11.8	113/4	0.650	5/8	1.20	1 <sup>3/</sup> 16	W33X263	263	34.5	341/2	15.8	15 <sup>3</sup> /4	0.870	7/8	1.57	19/16
W40X167	167	38.6	38 <sup>5</sup> /8	11.8	113/4	0.650	5/8	1.03	1	W33X241	241	34.2	341/8	15.9	15 <sup>7</sup> /8	0.830	13/16	1.40	13/8
W40X149	149	38.2	381/4	11.8	113/4	0.630	5/8	0.830	13/16	W33X221	221	33.9	337/8	15.8	15 <sup>3</sup> /4	0.775	3/4	1.28	11/4
W36X925	925	43.1	431/8	18.6	18 <sup>5</sup> /8	3.02	3	4.53	41/2	W33X201	201	33.7	<b>33</b> 5/8	15.7	15 <sup>3</sup> /4	0.715	11/16	1.15	11/8
W36X853	853	43.1	431/8	18.2	18 <sup>1</sup> /4	2.52	21/2	4.53	41/2	W33X169	169	33.8	337/8	11.5	11 <sup>1</sup> /2	0.670	11/16	1.22	11/4
W36X802	802	42.6	42 5/8	18.0	18	2.38	2 <sup>3</sup> /8	4.29	4 5/16	W33X152	152	33.5	<b>33</b> 1/2	11.6	11 <sup>5</sup> /8	0.635	5/8	1.06	11/16
W36X723	723	41.8	413/4	17.8	17 <sup>3</sup> /4	2.17	2 3/16	3.90	37/8	W33X141	141	33.3	331/4	11.5	111/2	0.605	5/8	0.960	15/16

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## Wide Flange Beams (continued)



Section	Nominal		Sec	tion			Thic	kness		Section	Nominal		Sect	tion			Thic	kness	
Designation	Weight	De	epth d	W	idth b <sub>f</sub>	We t	eb v	Flai t	nge f	Designation	Weight	De	epth d	Wi	dth <sup>b</sup> f	We t <sub>v</sub>	eb v	Flar t	nge f
	lb/ft	i	n.	i	n.	in		ir	ı.		lb/ft	i	n.	i	n.	in		ir	۱.
W33X130	130	33.1	331/8	11.5	111/2	0.580	9/16	0.855	7/8	W27X94	94.0	26.9	26 <sup>7</sup> /8	10.0	10	0.490	1/2	0.745	3/4
W33X118	118	32.9	327/8	11.5	111/2	0.550	9/16	0.740	3/4	W27X84	84.0	26.7	26 <sup>3/</sup> 4	10.0	10	0.460	7/16	0.640	5/8
W30X391	391	33.2	331/4	15.6	15 <sup>5</sup> /8	1.36	13/8	2.44	27/16	W24X370	370	28.0	28	13.7	1 <b>3</b> 5/8	1.52	11/2	2.72	23/
W30X357	357	32.8	32 <sup>3</sup> /4	15.5	15 <sup>1</sup> /2	1.24	11/4	2.24	21/4	W24X335	335	27.5	271/2	13.5	<b>13</b> 1/2	1.38	13/8	2.48	21/
W30X326	326	32.4	<b>32</b> 3/8	15.4	15 <sup>3</sup> /8	1.14	1 <sup>1</sup> /8	2.05	21/16	W24X306	306	27.1	271/8	13.4	1 <b>3</b> 3/8	1.26	11/4	2.28	21/4
W30X292	292	32.0	32	15.3	151/4	1.02	1	1.85	17/8	W24X279	279	26.7	26 <sup>3</sup> /4	13.3	<b>13</b> 1/4	1.16	1 <sup>3/16</sup>	2.09	21/1
W30X261	261	31.6	315/8	15.2	15 <sup>1</sup> /8	0.930	15/16	1.65	15/8	W24X250	250	26.3	26 <sup>3</sup> /8	13.2	<b>13</b> 1/8	1.04	11/16	1.89	17/
W30X235	235	31.3	311/4	15.1	15	0.830	13/16	1.50	11/2	W24X229	229	26.0	26	13.1	<b>13</b> 1/8	0.960	15/16	1.73	13/
W30X211	211	30.9	31	15.1	15 <sup>1</sup> /8	0.775	3/4	1.32	15/16	W24X207	207	25.7	25 <sup>3</sup> /4	13.0	13	0.870	7/8	1.57	19/1
W30X191	191	30.7	305/8	15.0	15	0.710	11/16	1.19	13/16	W24X192	192	25.5	251/2	13.0	13	0.810	13/16	1.46	17/1
W30X173	173	30.4	<b>30</b> 1/2	15.0	15	0.655	5/8	1.07	1 <sup>1</sup> /16	W24X176	176	25.2	251/4	12.9	12 <sup>7</sup> /8	0.750	3/4	1.34	15/1
W30X132	132	30.3	301/4	10.5	101/2	0.615	5/8	1.00	1	W24X162	162	25.0	25	13.0	13	0.705	11/16	1.22	11/
W30X124	124	30.2	<b>30</b> 1/8	10.5	10 <sup>1</sup> /2	0.585	9/16	0.930	15/16	W24X146	146	24.7	243/4	12.9	12 <sup>7</sup> /8	0.650	5/8	1.09	11/1
W30X116	116	30.0	30	10.5	101/2	0.565	9/16	0.850	7/8	W24X131	131	24.5	241/2	12.9	127/8	0.605	5/8	0.960	15/1
W30X108	108	29.8	29 <sup>7</sup> /8	10.5	10 <sup>1</sup> /2	0.545	9/16	0.760	3/4	W24X117	117	24.3	241/4	12.8	12 <sup>3</sup> /4	0.550	9/16	0.850	7/8
W30X99	99.0	29.7	29 <sup>5</sup> /8	10.5	101/2	0.520	1/2	0.670	11/16	W24X104	104	24.1	24	12.8	12 <sup>3</sup> /4	0.500	1/2	0.750	3/2
W30X90	90.0	29.5	291/2	10.4	10 <sup>3</sup> /8	0.470	1/2	0.610	5/8	W24X103	103	24.5	241/2	9.00	9	0.550	9/16	0.980	1
W27X539	539	32.5	321/2	15.3	151/4	1.97	2	3.54	39/16	W24X94	94.0	24.3	241/4	9.07	<b>9</b> 1/8	0.515	1/2	0.875	7/8
W27X368	368	30.4	30 <sup>3</sup> /8	14.7	14 5/8	1.38	13/8	2.48	21/2	W24X84	84.0	24.1	241/8	9.02	9	0.470	1/2	0.770	3/2
W27X336	336	30.0	30	14.6	141/2	1.26	11/4	2.28	21/4	W24X76	76.0	23.9	237/8	8.99	9	0.440	7/16	0.680	11/1
W27X307	307	29.6	29 <sup>5</sup> /8	14.4	14 <sup>1</sup> /2	1.16	13/16	2.09	21/16	W24X68	68.0	23.7	23 <sup>3/</sup> 4	8.97	9	0.415	7/16	0.585	9/1
W27X281	281	29.3	291/4	14.4	14 <sup>3</sup> /8	1.06	11/16	1.93	115/16	W24X62	62.0	23.7	23 <sup>3/</sup> 4	7.04	7	0.430	7/16	0.590	9/1
W27X258	258	29.0	29	14.3	14 <sup>1</sup> /4	0.980	1	1.77	13/4	W24X55	55.0	23.6	23 5/8	7.01	7	0.395	3/8	0.505	1/2
W27X235	235	28.7	285/8	14.2	141/4	0.910	15/16	1.61	15/8	W21X275	275	24.1	241/8	12.9	127/8	1.22	11/4	2.19	23/
W27X217	217	28.4	28 <sup>3/8</sup>	14.1	14 <sup>1</sup> /8	0.830	13/16	1.50	11/2	W21X248	248	23.7	23 <sup>3/</sup> 4	12.8	12 <sup>3</sup> /4	1.10	11/8	1.99	2
W27X194	194	28.1	281/8	14.0	14	0.750	3/4	1.34	15/16	W21X223	223	23.4	23 <sup>3/8</sup>	12.7	12 5/8	1.00	1	1.79	113/
W27X178	178	27.8	273/4	14.1	14 <sup>1</sup> /8	0.725	3/4	1.19	1 <sup>3</sup> /16	W21X201	201	23.0	23	12.6	125/8	0.910	15/16	1.63	15/
W27X161	161	27.6	27 5/8	14.0	14	0.660	11/16	1.08	11/16	W21X182	182	22.7	223/4	12.5	12 <sup>1</sup> /2	0.830	13/16	1.48	11/
W27X146	146	27.4	27 <sup>3</sup> /8	14.0	14	0.605	5/8	0.975	1	W21X166	166	22.5	221/2	12.4	12 <sup>3</sup> /8	0.750	3/4	1.36	13/
W27X129	129	27.6	27 5/8	10.0	10	0.610	5/8	1.10	1 <sup>1</sup> /8	W21X147	147	22.1	22	12.5	12 <sup>1</sup> /2	0.720	3/4	1.15	11/
W27X114	114	27.3	271/4	10.1	10 <sup>1</sup> /8	0.570	9/16	0.930	15/16	W21X132	132	21.8	217/8	12.4	12 <sup>1</sup> /2	0.650	5/8	1.04	11/1
W27X102	102	27.1	271/8	10.0	10	0.515	1/2	0.830	13/16	W21X122	122	21.7	215/8	12.4	12 <sup>3</sup> /8	0.600	5/8	0.960	15/1

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Lindapter's products are compatible with almost any type of steel section. Properties of popular beams and channels are included over the next six pages. While this is not a definitive list of all steel sections, it may be a convenient reference point for Engineers.

## Wide Flange Beams (continued)



Section	Nominal		Sec	tion			Thic	kness		Section	Nominal		Sec	tion			Thic	kness	
Designation	weight	De	epth d	Wi	dth Pf	We t <sub>i</sub>	eb w	Flai t	nge f	Designation	weight	De	epth d	Wi	dth <sup>9</sup> f	We t <sub>i</sub>	eb w	Flai t	nge F
	lb/ft	i	in.	i	n.	ir	ı.	ir	ı.		lb/ft	i	n.	i	n.	ir	n.	ir	า.
W21X111	111	21.5	<b>2</b> 11/2	12.3	12 <sup>3</sup> /8	0.550	9/16	0.875	7/8	W18X46	46.0	18.1	18	6.06	6	0.360	3/8	0.605	5/8
W21X101	101	21.4	213/8	12.3	12 <sup>1</sup> /4	0.500	1/2	0.800	13/16	W18X40	40.0	17.9	17 <sup>7</sup> /8	6.02	6	0.315	5/16	0.525	1/2
W21X93	93.0	21.6	215/8	8.42	8 <sup>3</sup> /8	0.580	9/16	0.930	15/16	W18X35	35.0	17.7	17 <sup>3</sup> /4	6.00	6	0.300	5/16	0.425	7/16
W21X83	83.0	21.4	213/8	8.36	8 <sup>3</sup> /8	0.515	1/2	0.835	13/16	W16X100	100	17.0	17	10.4	10 <sup>3</sup> /8	0.585	9/16	0.985	1
W21X73	73.0	21.2	211/4	8.30	81/4	0.455	7/16	0.740	3/4	W16X89	89.0	16.8	16 <sup>3/4</sup>	10.4	10 <sup>3</sup> /8	0.525	1/2	0.875	7/8
W21X68	68.0	21.1	211/8	8.27	8 <sup>1</sup> /4	0.430	7/16	0.685	11/16	W16X77	77.0	16.5	16 <sup>1</sup> /2	10.3	10 <sup>1</sup> /4	0.455	7/16	0.760	3/4
W21X62	62.0	21.0	21	8.24	81/4	0.400	3/8	0.615	5/8	W16X67	67.0	16.3	16 <sup>3</sup> /8	10.2	10 <sup>1</sup> /4	0.395	3/8	0.665	11/16
W21X55	55.0	20.8	203/4	8.22	81/4	0.375	3/8	0.522	1/2	W16X57	57.0	16.4	16 <sup>3</sup> /8	7.12	71/8	0.430	7/16	0.715	11/16
W21X48	48.0	20.6	20 <sup>5</sup> /8	8.14	8 <sup>1</sup> /8	0.350	3/8	0.430	7/16	W16X50	50.0	16.3	161/4	7.07	71/8	0.380	3/8	0.630	5/8
W21X57	57.0	21.1	21	6.56	61/2	0.405	3/8	0.650	5/8	W16X45	45.0	16.1	<b>16</b> 1/8	7.04	7	0.345	3/8	0.565	9/16
W21X50	50.0	20.8	207/8	6.53	61/2	0.380	3/8	0.535	9/16	W16X40	40.0	16.0	16	7.00	7	0.305	5/16	0.505	1/2
W21X44	44.0	20.7	205/8	6.50	61/2	0.350	3/8	0.450	7/16	W16X36	36.0	15.9	15 <sup>7</sup> /8	6.99	7	0.295	5/16	0.430	7/16
W18X311	311	22.3	22 <sup>3</sup> /8	12.0	12	1.52	11/2	2.74	23/4	W16X31	31.0	15.9	15 <sup>7</sup> /8	5.53	5 <sup>1</sup> /2	0.275	1/4	0.440	7/16
W18X283	283	21.9	<b>21</b> 7/8	11.9	11 <sup>7</sup> /8	1.40	13/8	2.50	21/2	W16X26	26.0	15.7	15 <sup>3</sup> /4	5.50	5 <sup>1</sup> /2	0.250	1/4	0.345	3/8
W18X258	258	21.5	<b>21</b> 1/2	11.8	113/4	1.28	11/4	2.30	2 <sup>5</sup> /16	W14X873	873	23.6	235/8	18.8	18 <sup>3</sup> /4	3.94	<b>3</b> <sup>15</sup> /16	5.51	51/12
W18X234	234	21.1	21	11.7	115/8	1.16	13/16	2.11	21/8	W14X808	808	22.8	22 <sup>3</sup> /4	18.6	18 <sup>5</sup> /8	3.74	33/4	5.12	5 <sup>1</sup> /8
W18X211	211	20.7	205/8	11.6	111/2	1.06	<b>1</b> 1/16	1.91	1 <sup>15</sup> /16	W14X730	730	22.4	22 <sup>3</sup> /8	17.9	17 <sup>7</sup> /8	3.07	<b>3</b> 1/16	4.91	4 <sup>15</sup> /16
W18X192	192	20.4	20 <sup>3</sup> /8	11.5	11 <sup>1</sup> /2	0.960	15/16	1.75	13/4	W14X665	665	21.6	215/8	17.7	17 <sup>5</sup> /8	2.83	2 <sup>13</sup> /16	4.52	4 <sup>1</sup> /2
W18X175	175	20.0	20	11.4	11 3/8	0.890	7/8	1.59	19/16	W14X605	605	20.9	207/8	17.4	17 <sup>3</sup> /8	2.60	25/8	4.16	4 <sup>3</sup> /16
W18X158	158	19.7	19 <sup>3</sup> /4	11.3	111/4	0.810	13/16	1.44	17/16	W14X550	550	20.2	201/4	17.2	17 <sup>1</sup> /4	2.38	2 <sup>3</sup> /8	3.82	<b>3</b> <sup>13</sup> /16
W18X143	143	19.5	<b>19</b> 1/2	11.2	111/4	0.730	3/4	1.32	1 <sup>5</sup> /16	W14X500	500	19.6	<b>19</b> 5/8	17.0	17	2.19	2 <sup>3/16</sup>	3.50	<b>3</b> 1/2
W18X130	130	19.3	19 <sup>1</sup> /4	11.2	11 <sup>1</sup> /8	0.670	11/16	1.20	1 <sup>3/</sup> 16	W14X455	455	19.0	19	16.8	16 <sup>7</sup> /8	2.02	2	3.21	<b>3</b> <sup>3</sup> /16
W18X119	119	19.0	19	11.3	11 <sup>1</sup> /4	0.655	5/8	1.06	11/16	W14X426	426	18.7	1 <b>8</b> 5/8	16.7	16 <sup>3</sup> /4	1.88	17/8	3.04	31/16
W18X106	106	18.7	18 <sup>3</sup> /4	11.2	111/4	0.590	9/16	0.940	15/16	W14X398	398	18.3	18 <sup>1</sup> /4	16.6	16 <sup>5</sup> /8	1.77	13/4	2.85	27/8
W18X97	97.0	18.6	18 <sup>5</sup> /8	11.1	11 <sup>1</sup> /8	0.535	9/16	0.870	7/8	W14X370	370	17.9	17 <sup>7</sup> /8	16.5	<b>16</b> 1/2	1.66	<b>1</b> <sup>11</sup> /16	2.66	2 <sup>11</sup> /16
W18X86	86.0	18.4	18 <sup>3</sup> /8	11.1	11 <sup>1</sup> /8	0.480	1/2	0.770	3/4	W14X342	342	17.5	17 <sup>1</sup> /2	16.4	16 <sup>3</sup> /8	1.54	19/16	2.47	<b>2</b> 1/2
W18X76	76.0	18.2	18 <sup>1</sup> /4	11.0	11	0.425	7/16	0.680	11/16	W14X311	311	17.1	17 <sup>1</sup> /8	16.2	16 <sup>1</sup> /4	1.41	17/16	2.26	21/4
W18X71	71.0	18.5	18 <sup>1</sup> /2	7.64	7 5/8	0.495	1/2	0.810	13/16	W14X283	283	16.7	16 <sup>3</sup> /4	16.1	<b>16</b> 1/8	1.29	15/16	2.07	21/16
W18X65	65.0	18.4	18 <sup>3</sup> /8	7.59	7 5/8	0.450	7/16	0.750	3/4	W14X257	257	16.4	16 <sup>3</sup> /8	16.0	16	1.18	13/16	1.89	17/8
W18X60	60.0	18.2	18 <sup>1</sup> /4	7.56	71/2	0.415	7/16	0.695	11/16	W14X233	233	16.0	16	15.9	157/8	1.07	11/16	1.72	13/4
W18X55	55.0	18.1	18 <sup>1</sup> /8	7.53	71/2	0.390	3/8	0.630	5/8	W14X211	211	15.7	15 <sup>3</sup> /4	15.8	15 <sup>3</sup> /4	0.980	1	1.56	19/16
W18X50	50.0	18.0	18	7.50	71/2	0.355	3/8	0.570	9/16	W14X193	193	15.5	15 <sup>1</sup> /2	15.7	15 <sup>3</sup> /4	0.890	7/8	1.44	17/16

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### Wide Flange Beams (continued)



Section	Nominal		Sec	tion			Thic	kness		Section	Nominal		Sec	tion			Thic	kness	
Designation	weight	De	epth d	W	idth b <sub>f</sub>	We t <sub>v</sub>	eb v	Fla t	nge f	Designation	weight	De	pth d	W	idth b <sub>f</sub>	We t <sub>v</sub>	eb v	Flar t	nge f
	lb/ft	i	in.	i	in.	in		i	n.		lb/ft	i	n.	i	n.	in	ı <b>.</b>	in	ı.
W14X176	176	15.2	15 <sup>1</sup> /4	15.7	15 <sup>5</sup> /8	0.830	13/16	1.31	1 <sup>5/</sup> 16	W12X96	96.0	12.7	12 <sup>3/4</sup>	12.2	12 <sup>1</sup> /8	0.550	9/16	0.900	7/8
W14X159	159	15.0	15	15.6	15 <sup>5</sup> /8	0.745	3/4	1.19	13/16	W12X87	87.0	12.5	12 <sup>1</sup> /2	12.1	12 <sup>1</sup> /8	0.515	1/2	0.810	13/16
W14X145	145	14.8	14 <sup>3</sup> /4	15.5	15 <sup>1</sup> /2	0.680	11/16	1.09	1 <sup>1/</sup> 16	W12X79	79.0	12.4	12 <sup>3/8</sup>	12.1	121/8	0.470	1/2	0.735	3/4
W14X132	132	14.7	14 5/8	14.7	143/4	0.645	5/8	1.03	1	W12X72	72.0	12.3	121/4	12.0	12	0.430	7/16	0.670	11/16
W14X120	120	14.5	141/2	14.7	14 5/8	0.590	9/16	0.940	15/16	W12X65	65.0	12.1	12 <sup>1</sup> /8	12.0	12	0.390	3/8	0.605	5/8
W14X109	109	14.3	14 <sup>3</sup> /8	14.6	14 5/8	0.525	1/2	0.860	7/8	W12X58	58.0	12.2	121/4	10.0	10	0.360	3/8	0.640	5/8
W14X99	99.0	14.2	14 <sup>1</sup> /8	14.6	14 <sup>5</sup> /8	0.485	1/2	0.780	3/4	W12X53	53.0	12.1	12	10.0	10	0.345	3/8	0.575	9/16
W14X90	90.0	14.0	14	14.5	141/2	0.440	7/16	0.710	11/16	W12X50	50.0	12.2	121/4	8.08	81/8	0.370	3/8	0.640	5/8
W14X82	82.0	14.3	141/4	10.1	10 <sup>1</sup> /8	0.510	1/2	0.855	7/8	W12X45	45.0	12.1	12	8.05	8	0.335	5/16	0.575	9/16
W14X74	74.0	14.2	141/8	10.1	10 <sup>1</sup> /8	0.450	7/16	0.785	13/16	W12X40	40.0	11.9	12	8.01	8	0.295	5/16	0.515	1/2
W14X68	68.0	14.0	14	10.0	10	0.415	7/16	0.720	3/4	W12X35	35.0	12.5	121/2	6.56	61/2	0.300	5/16	0.520	1/2
W14X61	61.0	13.9	137/8	10.0	10	0.375	3/8	0.645	5/8	W12X30	30.0	12.3	123/8	6.52	6 <sup>1</sup> /2	0.260	1/4	0.440	7/16
W14X53	53.0	13.9	137/8	8.06	8	0.370	3/8	0.660	<sup>11</sup> /16	W12X26	26.0	12.2	121/4	6.49	61/2	0.230	1/4	0.380	3/8
W14X48	48.0	13.8	13 <sup>3</sup> /4	8.03	8	0.340	5/16	0.595	5/8	W12X22	22.0	12.3	121/4	4.03	4	0.260	1/4	0.425	7/16
W14X43	43.0	13.7	13 5/8	8.00	8	0.305	5/16	0.530	1/2	W12X19	19.0	12.2	121/8	4.01	4	0.235	1/4	0.350	3/8
W14X38	38.0	14.1	141/8	6.77	6 <sup>3</sup> /4	0.310	5/16	0.515	1/2	W12X16	16.0	12.0	12	3.99	4	0.220	1/4	0.265	1/4
W14X34	34.0	14.0	14	6.75	6 <sup>3</sup> /4	0.285	5/16	0.455	<sup>7</sup> /16	W12X14	14.0	11.9	11 / /8	3.97	4	0.200	3/16	0.225	1/4
W14X30	30.0	13.8	13 //8	6.73	6 <sup>3</sup> /4	0.270	1/4	0.385	3/8	W10X112	112	11.4	11 3/8	10.4	10 3/8	0.755	3/4	1.25	11/4
W14X26	26.0	13.9	137/8	5.03	5	0.255	1/4	0.420	<sup>7</sup> /16	W10X100	100	11.1	111/8	10.3	10 3/8	0.680	11/16	1.12	11/8
W14X22	22.0	13.7	133/4	5.00	5	0.230	1/4	0.335	<sup>5</sup> /16	W10X88	88.0	10.8	10 / 8	10.3	101/4	0.605	5/8	0.990	1
W12X336	336	16.8	167/8	13.4	13 3/8	1.78	13/4	2.96	215/16	W10X77	77.0	10.6	10 5/8	10.2	101/4	0.530	1/2	0.870	1/8
W12X305	305	16.3	16 3/8	13.2	131/4	1.63	19/8	2.71	211/16	W10X68	68.0	10.4	10 3/8	10.1	101/8	0.470	1/2	0.770	3/4
W12X2/9	279	15.9	15 / 8	13.1	13 1/8	1.53	11/2	2.47	21/2	W10X60	60.0	10.2	101/4	10.1	10 1/8	0.420	1/16	0.680	11/16
W12X252	252	15.4	15 3/8	13.0	13	1.40	13/8	2.25	21/4	W10X54	54.0	10.1	101/8	10.0	10	0.370	5/8	0.615	5/8 9/14
W12X230	230	15.1	142/.	12.9	122/1	1.29	12/16	2.07	2 1/16	W10X49	49.0	10.0	101/2	10.0	10	0.340	3/16	0.560	<sup>9</sup> /16
W12X2IU	210	14.7	14 3/4	12.8	125/4	1.18	13/16	1.90	12/1	W10X45	45.0	10.1	07/8	8.02	8	0.350	5/8	0.620	J/8
W12X190	190	14.4	14 3/8	12.7	12 5/8	1.06	15/16	1.74	19/4	W10X39	39.0	9.92	91/8	7.99	ð	0.315	5/16	0.530	7/2
W12X170	1/0	14.0	123/2	12.6	12 1/8	0.960	7/6	1.56	13/0	WIOX33	33.0	9.73	93/4	1.96	۵ ۲	0.290	5/16	0.435	1/2
WI2X152	152	13.7	133/4	12.5	12 2/-	0.870	12/1	1.40	13/8	WIOX30	30.0	10.5	10 1/2	5.81	53/4	0.300	3/16	0.510	7/2
W12X136	136	13.4	13 3/8	12.4	123/8	0.790	13/16	1.25	11/4	W10X26	26.0	10.3	103/8	5.//	53/4	0.260	1/4	0.440	1/16
W12X120	120	13.1	137/8	12.3	123/8	0.710	"/16 5 / a	1.11	11/8	W10X22	22.0	10.2	101/8	5.75	53/4	0.240	1/4	0.360	3/8
W12X106	106	12.9	121/8	12.2	121/4	0.610	5/8	0.990	1	WIUXI9	19.0	10.2	101/4	4.02	4	0.250	1/4	0.395	3/8

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(Continued).

## Wide Flange Beams (continued)



### Standard Beams



Section	Nominal	Section				Thickness				Section	Nominal	Section				Thickness			
Designation	weight	Depth d		Width b <sub>f</sub>		Web t <sub>w</sub>		Flange t <sub>f</sub>		Designation	Weight	Depth d		Width bf		Web t <sub>w</sub>		Flange t <sub>f</sub>	
	lb/ft	in.		in.		in.		in.			lb/ft	in.		in.		in.		in.	
W10X17	17.0	10.1	10 <sup>1</sup> /8	4.01	4	0.240	1/4	0.330	5/16	S24X121	121	24.5	<b>24</b> 1/2	8.05	8	0.800	13/16	1.09	<b>1</b> 1/16
W10X15	15.0	9.99	10	4.00	4	0.230	1/4	0.270	1/4	S24X106	106	24.5	<b>24</b> 1/2	7.87	77/8	0.620	5/8	1.09	<b>1</b> 1/16
W10X12	12.0	9.87	<b>9</b> 7/8	3.96	4	0.190	3/16	0.210	3/16	S24X100	100	24.0	24	7.25	71/4	0.745	3/4	0.870	7/8
W8X67	67.0	9.00	9	8.28	81/4	0.570	9/16	0.935	15/16	S24X90	90.0	24.0	24	7.13	7 <sup>1</sup> /8	0.625	5/8	0.870	7/8
W8X58	58.0	8.75	8 <sup>3/4</sup>	8.22	81/4	0.510	1/2	0.810	13/16	S24X80	80.0	24.0	24	7.00	7	0.500	1/2	0.870	7/8
W8X48	48.0	8.50	81/2	8.11	81/8	0.400	3/8	0.685	11/16	S20X96	96.0	20.3	201/4	7.20	7 <sup>1</sup> /4	0.800	13/16	0.920	15/16
W8X40	40.0	8.25	81/4	8.07	81/8	0.360	3/8	0.560	9/16	S20X86	86.0	20.3	201/4	7.06	7	0.660	11/16	0.920	15/16
W8X35	35.0	8.12	81/8	8.02	8	0.310	5/16	0.495	1/2	S20X75	75.0	20.0	20	6.39	6 <sup>3</sup> /8	0.635	5/8	0.795	13/16
W8X31	31.0	8.00	8	8.00	8	0.285	5/16	0.435	7/16	S20X66	66.0	20.0	20	6.26	61/4	0.505	1/2	0.795	13/16
W8X28	28.0	8.06	8	6.54	61/2	0.285	5/16	0.465	7/16	S18X70	70.0	18.0	18	6.25	61/4	0.711	11/16	0.691	11/16
W8X24	24.0	7.93	77/8	6.50	61/2	0.245	1/4	0.400	3/8	S18X54.7	54.7	18.0	18	6.00	6	0.461	7/16	0.691	11/16
W8X21	21.0	8.28	81/4	5.27	51/4	0.250	1/4	0.400	3/8	S15X50	50.0	15.0	15	5.64	5 <sup>5</sup> /8	0.550	9/16	0.622	5/8
W8X18	18.0	8.14	<b>8</b> 1/8	5.25	51/4	0.230	1/4	0.330	5/16	S15X42.9	42.9	15.0	15	5.50	51/2	0.411	7/16	0.622	5/8
W8X15	15.0	8.11	<b>8</b> 1/8	4.02	4	0.245	1/4	0.315	5/16	S12X50	50.0	12.0	12	5.48	5 <sup>1</sup> /2	0.687	11/16	0.659	11/16
W8X13	13.0	7.99	8	4.00	4	0.230	1/4	0.255	1/4	S12X40.8	40.8	12.0	12	5.25	5 <sup>1</sup> /4	0.462	7/16	0.659	11/16
W8X10	10.0	7.89	77/8	3.94	4	0.170	3/16	0.205	3/ <sub>16</sub>	S12X35	35.0	12.0	12	5.08	5 <sup>1</sup> /8	0.428	7/16	0.544	9/16
W6X25	25.0	6.38	6 <sup>3</sup> /8	6.08	61/8	0.320	5/16	0.455	7/16	S12X31.8	31.8	12.0	12	5.00	5	0.350	3/8	0.544	9/16
W6X20	20.0	6.20	61/4	6.02	6	0.260	1/4	0.365	3/8	S10X35	35.0	10.0	10	4.94	5	0.594	5/8	0.491	1/2
W6X15	15.0	5.99	6	5.99	6	0.230	1/4	0.260	1/4	S10X25.4	25.4	10.0	10	4.66	45/8	0.311	5/16	0.491	1/2
W6X16	16.0	6.28	61/4	4.03	4	0.260	1/4	0.405	3/8	S8X23	23.0	8.00	8	4.17	41/8	0.441	7/16	0.425	7/16
W6X12	12.0	6.03	6	4.00	4	0.230	1/4	0.280	1/4	S8X18.4	18.4	8.00	8	4.00	4	0.271	1/4	0.425	7/16
W6X9	9.00	5.90	57/8	3.94	4	0.170	3/16	0.215	3/16	S6X17.25	17.25	6.00	6	3.57	<b>3</b> 5/8	0.465	7/16	0.359	3/8
W6X8.5	8.50	5.83	57/8	3.94	4	0.170	3/16	0.195	3/16	S6X12.5	12.5	6.00	6	3.33	<b>3</b> 3/8	0.232	1/4	0.359	3/8
W5X19	19.0	5.15	5 <sup>1</sup> /8	5.03	5	0.270	1/4	0.430	7/16	S5X10	10.0	5.00	5	3.00	3	0.214	3/16	0.326	5/16
W5X16	16.0	5.01	5	5.00	5	0.240	1/4	0.360	3/8	S4X9.5	9.50	4.00	4	2.80	2 <sup>3</sup> /4	0.326	5/16	0.293	5/16
W4X13	13.0	4.16	41/8	4.06	4	0.280	1/4	0.345	3/8	S4X7.7	7.70	4.00	4	2.66	2 <sup>5</sup> /8	0.193	3/16	0.293	5/16
										S3X7.5	7.50	3.00	3	2.51	21/2	0.349	3/8	0.260	1/4

S3X5.7

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5.70 3.00 3 2.33 23/8 0.170 3/16 0.260 1/4

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### **Bearing Piles**



Section	Nominal		Sec	tion		Thickness					
Designation	weight	Depth d		Wi	idth b <sub>f</sub>	We t <sub>v</sub>	eb v	Flange t <sub>f</sub>			
	lb/ft	i	n.	i	n.	in		in.			
HP18X204	204	18.3	18 <sup>1</sup> /4	18.1	<b>18</b> 1/8	1.13	1 <sup>1</sup> /8	1.13	11/8		
HP18X181	181	18.0	18	18.0	18	1.00	1	1.00	1		
HP18X157	157	17.7	17 <sup>3</sup> /4	17.9	17 <sup>7</sup> /8	0.870	7/8	0.870	7/8		
HP18X135	135	17.5	17 <sup>1</sup> /2	17.8	17 <sup>3</sup> /4	0.750	3/4	0.750	3/4		
HP16X183	183	16.5	16 1/2	16.3	16 <sup>1</sup> /2	1.13	1 <sup>1</sup> /8	1.13	11/8		
HP16X162	162	16.3	16 <sup>1</sup> /4	16.1	<b>16</b> 1/8	1.00	1	1.00	1		
HP16X141	141	16.0	16	16.0	16	0.875	7/8	0.875	7/8		
HP16X121	121	15.8	15 <sup>3</sup> /4	15.9	15 <sup>7</sup> /8	0.750	3/4	0.750	3/4		
HP16X101	101	15.5	15 <sup>1</sup> /2	15.8	15 <sup>3</sup> /4	0.625	5/8	0.625	5/8		
HP16X88	88.0	15.3	15 <sup>3</sup> /8	15.7	<b>15</b> <sup>11</sup> /16	0.540	9/16	0.540	9/16		
HP14X117	117	14.2	<b>14</b> 1/4	14.9	147/8	0.805	13/16	0.805	13/16		
HP14X102	102	14.0	14	14.8	14 <sup>3</sup> /4	0.705	11/16	0.705	11/16		
HP14X89	89.0	13.8	13 <sup>7</sup> /8	14.7	14 3/4	0.615	5/8	0.615	5/8		
HP14X73	73.0	13.6	13 <sup>5</sup> /8	14.6	14 5/8	0.505	1/2	0.505	1/2		
HP12X89	89.0	12.4	12 <sup>3</sup> /8	12.3	12 <sup>3</sup> /8	0.720	3/4	0.720	3/4		
HP12X84	84.0	12.3	121/4	12.3	121/4	0.685	11/16	0.685	11/16		
HP12X74	74.0	12.1	12 <sup>1</sup> /8	12.2	121/4	0.605	5/8	0.610	5/8		
HP12X63	63.0	11.9	12	12.1	12 <sup>1</sup> /8	0.515	1/2	0.515	1/2		
HP12X53	53.0	11.8	11 <sup>3</sup> /4	12.0	12	0.435	7/16	0.435	7/ <sub>16</sub>		
HP10X57	57.0	9.99	10	10.2	101/4	0.565	9/16	0.565	9/16		
HP10X42	42.0	9.70	93/4	10.1	10 <sup>1</sup> /8	0.415	7/16	0.420	7/16		
HP8X36	36.0	8.02	8	8.16	<b>8</b> 1/8	0.445	7/16	0.445	7/16		

Source: AISC Construction Manual (15th Ed.) & Shapes Database (v15.0). Copyright © American Institute of Steel Construction. Reprinted with permission. All rights reserved. For additional dimensions and section details, refer to the latest AISC Shapes Database (www.aisc.org/publications/steel-construction-manual-resources).

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## Proven connection solutions

Lindapter products are used in multiple industries around the world in an extensive range of applications. The case studies below highlight the wide use of Lindapter connections. To view more project examples please visit www.LindapterUSA.com

American Copper Buildings, NY

Application: Connecting a steel grid to the structural

beams on the sky-bridge structure.

Product: Type AAF

The sky-pool is on the bottom floor of the three-story fitness and leisure complex, which bridges the gap between the two towers, high above New York City.

Engineers specified Lindapter's Type AAF clamps for connecting a steel grid to the trusses to create a frame for the facade panels to be installed onto the sky-bridge. Type AAF was chosen due to its high strength capacity and longevity.

The adjustability of the product allowed the contractors to quickly, align and secure the frame into position without drilling or welding, saving the contractors time and money on this prestigious project.

🕑 See page 8 for Type AAF.



BT I I II

#### One Manhattan Square, NY



Product: Hollo-Bolt® Application: Connecting the gridshaped Hollow Structural Section (HSS) steel frame.

Lindapter Hollo-Bolts allowed this residential structure to be erected faster than conventional construction techniques.

The spliced HSS connection detail was designed to minimize assembly work in the field. Long sections were fabricated with pre-drilled connection plates welded to one end of each section on all four sides of the square HSS.

When positioned vertically to create a column, the four plates protruded above the height of each HSS, essentially forming a 'socket' for the section above to be located into. Contractors simply inserted Hollo-Bolts into the pre-drilled holes and tightened with a standard torque wrench.



#### Benjamin Franklin Bridge, PA

Product: Grate-Fast® Stainless Steel Application: Securing open grate flooring for maintenance access.

This suspension bridge connects Philadelphia, PA and Camden, NJ across the Delaware River. Lindapter's Grate-Fast was used to secure open bar grating to maintenance platforms along the length of the bridge.

The Grate-Fast has a cast malleable iron body that provides superior clamping force over the life of the connection and is Lloyds Register approved for resistance to shock and vibration.

Contractors used standard hand tools to secure the grating and this simple installation process resulted in the project being delivered on time and on budget.

See page 52 for Grate-Fast.



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#### citizenM Hotel Seattle, WA

"It's about 4 months faster to do modular versus conventional, what would typically take about 17 months on a more traditional hotel, can be done in about 13 months when building modular."

Mortenson Construction Project Manager Lauren Boedeker

#### Product: Hollo-Bolt® Application: Connecting modular units during the construction of this hotel in Seattle.

Polcom were appointed to build 228 modular units for this new hotel in Seattle. The traditional method of connecting the units together by drilling and bolting was not appropriate and hot welding risked damaging the waterproof membrane.

Special steel structural shear plates were designed and added to the modules. Hollo-Bolts were then used to connect through the shear plates to the Hollow Structural Sections (HSS) of each module.

High strength capacity Hollo-Bolts provided a drilling and weld free connection that was quick and easy to install without damaging the waterproof membranes.

See pages 41 - 47 for Hollo-Bolt.


#### Madison Square Park, NY



Product: Type AF Application: Securing the steel framework of artist Teresita Fernandez's intricate foliage patterned canopy.



Lindapter Type AF clamps provided a simple connection solution by allowing the steel sections of the canopy framework to be quickly and easily installed without drilling or welding.

This minimized disruption in the area, which is ideal in a park that attracts 50,000 visitors a day. The lateral adjustability allowed contractors to easily move and secure the I-beams into a diagonal position, underneath a framework of back to back channels.

After the exhibition, contractors could simply unclamp the Type AF without damaging the steel or coatings.

See page 9 for Type AF.



## American Helicopter Museum, PA



Product: Lifting Point LP4 Application: Suspending helicopters from the museum ceiling.



Lindapter steel connections were supplied to The American Helicopter Museum for the suspension of an Enstrom F28A Helicopter. Weighing in at over 1500lbs, it is well within the capability of the lifting point, which was fitted with an eye bolt without drilling or welding. Connections have also been specified for arenas and theaters in lighting and sound rigging equipment, as well as in sports facilities to suspend heavy equipment.

Lindapter can design and manufacture customized lifting points for your specific load requirements free of charge. The Type ALP is also available as an off-the-shelf adjustable lifting point that adjusts to suit the beam width, flange thickness and the orientation of the lift.

See page 37 for Lifting Points.



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# Proven connection solutions

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## Wilshire Grand Center, CA

## Product: Hollo-Bolt®

Application: Securing primary steel tubes (HSS) which form the canopy of this skyscraper in Los Angeles.

3,000 Hollo-Bolts were used to connect steel tubes which form the curved canopy structure. They were installed from just one side, rapidly achieving discreet splice connections without drilling or welding in the field.

The cost-effective installation did not require specialist equipment or labor and reduced the amount of work at height in comparison to welding or through-bolting.

The design eradicated the possibility of tube deformation that can be associated with through-bolting if the bolts are over-tightened. The result was aesthetically pleasing, clean and discreet connections which complement the architecturally exposed structural steel design.

See pages 41 - 47 for Hollo-Bolt.



#### Atlanta Falcons Stadium, GA



Product: Type AF Application: Securing the steel support frame for the storm water drainage system.



The Type AF Girder Clamps were specified to connect the steel framework that supports the heavy duty storm water drains system, 270ft above ground level.

Type AF was chosen due to its high strength capacity in tensile, slip resistance and combined load applications. It is made from high strength SG iron and has a hot dip galvanized coating for anticorrosion protection even in harsh environments.

Lindapter's clamping system provided a faster and safer alternative to drilling or welding and allowed the height of the frame to be adjusted.

#### See page 9 for Type AF.



## Manhattan Bridge, NY



Product: Type F3 Application: Securing 450m pipework carrying an internet cable along the bridge.



Lindapter Pipe and Conduit Supports are often specified for securing pipework due to the ease of installation and high adjustability. In this case, the Type F3 was used to connect a large pipe, carrying fibre optic cable for high-speed internet across this iconic structure.

Using simple hand tools avoided drilling and welding in the field meaning that there was no need for hot work permits or a site closure.

This simplified the installation across the span of the iconic bridge and allowed the contractors to finish on time and on budget.

See page 58 for Type F3.



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**Kimmel Center, PA** 

## Product: Hollo-Bolt® Application: Connecting the arched trusses that form

the 150ft high glass barrel-vault roof.

Splice joints were used inside the adjoining tube sections which were connected together using over 35,000 3/8" Hollo-Bolts.

The extremely cost-effective installation required no specialist equipment or labor and dramatically less work at height in comparison to traditional welding or through-bolting methods. The design also eradicated the possibility of tube deformation that can be associated with through-bolting if the bolts are over-tightened.

The resulting work is not only structurally sound, but aesthetically pleasing, presenting a clean symmetrical appearance to complement Rafael Viñoly's design.

See pages 41 - 47 for Hollo-Bolt.



#### Alexander Hamilton Bridge, NY



Product: Type AF Application: Structural support connections on a bridge refurbishment.



Type AF clamps were configured in a customized assembly to suit the flange thickness and angle of each tapered cantilevered bracket. The connection provided the required load capacities and did not require welding or drilling in the field, resulting in a quick and convenient way to temporarily support the cantilevered brackets.

#### See page 9 for Type AF.



## 'Flows Two Ways' Sculpture, NY



Product: Hollo-Bolt® Application: Connect an eight-story artistic façade to the western wall of Helena 57 West.

Stephen Glassman's 'Flows Two Ways' sculpture spans 60ft x 60ft and complements neighboring skyscraper VIA 57 West, which is dubbed 'The Great Pyramid of Manhattan'.

The monumental cladding is a stainless steel grid which is made up of 35 panels and 400 60ft aluminum tubes. These were attached with 250 Hollo-Bolts, which are approved for use in all ICC-ES seismic design categories (A-F).

The use of Hollo-Bolts resulted in a discreet architectural finish, which complemented the design of the sculpture and provided a durable, high strength connection.

See pages 41 - 47 for Hollo-Bolt.



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# Passionate about safety

For over 85 years, Lindapter has manufactured to the highest standards, earning a multitude of independent approvals and a reputation synonymous with safety and reliability. Current accreditations are detailed below.

## Independent Product Approvals

These approvals reinforce Lindapter's extensive in-house testing procedures. Products are tested so that Engineers and Contractors can be confident Lindapter products will perform as detailed in this catalog.



## ICC-ES

North America's leading evaluation service has approved multiple Lindapter products to be compliant with the International Building Code. Girder Clamps (Types AF and AAF) and Hollo-Bolts (HDG) are ICC-ES approved to resist wind and seismic loads. Please contact Lindapter for more details.



## **CE Mark**

CE Marking provides additional assurance that a product complies with the Construction Product Regulation and will perform as stated in the corresponding Declaration of Performance (DoP).



Verband der Schadenversicherer VdS is a leading independent testing institution in Germany for products used in fire protection applications.



### Los Angeles Department of Building and Safety

Los Angeles Research Reports (LARR) verify that Hollo-Bolts (HDG) and Girder Clamps (Types AF and AAF) comply with the City of Los Angeles Building Code.



## Factory Mutual

This American insurance organization offers an approval that is recognized by the fire protection industry worldwide.

Lloyds Register

## Lloyd's Register Type Approval

Products with this approval have been subjected to tensile, frictional, vibration and shock tests, witnessed and verified by Lloyd's Register.



## **TÜV Nord**

TÜV is the certifying authority for safety, quality and environmental protection in Germany.

## Quality and Environment

Accredited to ISO 9001 since 1986, Lindapter strictly enforces a quality management system that includes rigorous product testing to ensure consistently high manufacturing standards.

The company also operates an ISO 14001 certified environmental management system, constantly monitoring and improving aspects of the business that may impact on the environment, such as the use of natural resources as well as handling and treatment of waste and energy consumption.





# Traceability ·····

As part of Lindapter's ISO 9001 quality management system and in compliance with the Construction Products Regulation, Lindapter operates a comprehensive Factory Production Control system that ensures traceability of all Lindapter products throughout the manufacturing process.

# Associations

Lindapter is a member of the American Institute of Steel Construction (AISC), Steel Construction Institute (SCI), British Constructional Steelwork Association (BCSA), Southern African Institute of Steel Construction (SAISC) and the Australian Steel Institute (ASI).











# Here to help you

Lindapter's team of experienced Engineers offer an unrivalled support service, including free connection detailing and custom product development. Lindapter's philosophy is to deliver the highest level of service from initial design through to installation guidance.



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